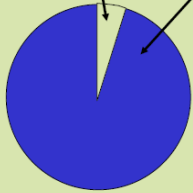




**Lean = Eliminating Waste**

Value-Added

Non-Value-Added

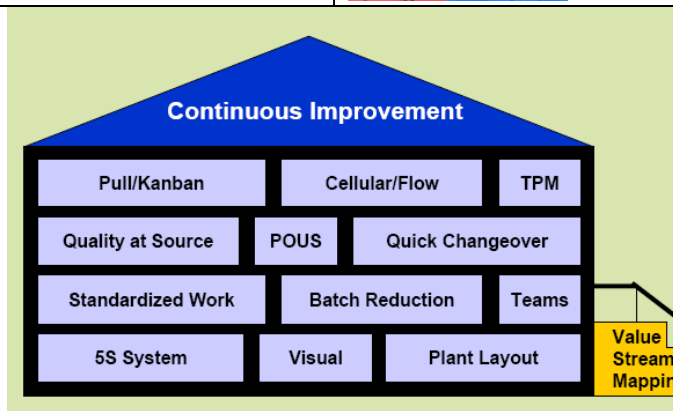


- Overproduction
- Waiting
- Transportation
- Non-value-added processing
- Excess inventory
- Defects
- Excess motion
- Underutilized people



# MEP Lean 101 Workshop

BYU Students  
from MFG 391



**Our Mission:**

To raise the competitiveness, performance and profitability of Utah's manufacturers

[www.mep.org](http://www.mep.org)