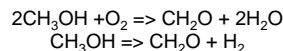


Balances with Reactions

Class 13



Quiz:



(a) If only the first reaction is considered, and 50 moles of CH_3OH and 20 moles of O_2 are fed to the reactor. Which is the limiting reactant? Find the % excess of the other reactant.

- Limiting reactant = O_2
- Stoichiometric amount of CH_3OH = 40 mol CH_3OH (mol $\text{O}_2 \times 2$ mol CH_3OH) = 40 moles CH_3OH

% Excess CH_3OH = $(50-40)/(40) = 1/4$, or 25% excess CH_3OH

(b) The reactants from part (a) form 18 moles of CH_2O and 5 moles of H_2 . Find the following:

- the extents of reaction (ξ_1 and ξ_2),
 - the final number of moles (n_i) of each of the other three species at this condition using the extent of reaction method, and
 - the fractional conversion of each reactant (f_i).
- CH_2O balance: $18 = 0 + \xi_1 + \xi_2$
 - H_2 balance: $5 = 0 + \xi_2$
 - So $\xi_2 = 5$ moles, $\xi_1 = 13$ moles
 - $n_{\text{CH}_3\text{OH}} = 50 \text{ mol} - 2\xi_1 - \xi_2 = 50 - 2 \cdot 13 - 5 = 19$ moles
 - $n_{\text{O}_2} = 20 \text{ mol} - \xi_1 = 20 - 13 = 7$ moles
 - $n_{\text{H}_2\text{O}} = 2\xi_1 = 26$ moles
 - $f_{\text{CH}_3\text{OH}} = (50 - 19)/50 = 1 - 19/50 = 0.62$ (i.e., 62% conversion of CH_3OH)
 - $f_{\text{O}_2} = (20 - 7)/20 = 1 - 7/20 = 0.65$ (i.e., 65% conversion of O_2)

ADVICE

➤ Work through the examples in sections 4.7, 4.8

➤ Don't just browse through!



(Otherwise you will not learn this material)

3 Different Methods of Balances for Reacting Systems

- Molecular Species Balances
- Atomic Element Balances
- Extent of Reaction



Molecular Species Balances (reacting systems)

- Use **generation** and **consumption** terms
 - Use ratios of species based on stoichiometry
 - Moles species j generated/moles species i consumed
 - Add # of independent chemical rxns to DOF analysis
 - + # of unknowns
 - + # of independent chemical reactions
 - # of independent molecular species balances
 - # of other equations
- = DOF

Atomic Element Balances (reacting systems)

- No generation and consumption terms
 - $I_n = O_{out}$
 - Count moles of atoms
 - Split up species into atoms
 - Add # of independent atomic element balances to DOF analysis
 - + # of unknowns
 - # of independent atomic element balances
 - # of independent non-reacting molecular species balances
 - # of other equations
- = DOF

Balances Using Extent of Reaction

- Use definition of ξ
 $n_i = n_{i,0} + \nu_i \xi$, or using flow rates
- One ξ_j for each reaction
 - Use problem info to get ξ_j 's, then calculate unknown variables
- Add extent of reaction variables to DOF analysis
 - + # of unknowns
 - + # of independent ξ_j 's
 - # of independent reacting molecular species balances
 - # of independent non-reacting species
 - # of other equations
 - = DOF

Recommendations

- Book recommends element balances (I agree)
 - If not, try extent of reaction approach

Caution:

- Element balances are not always independent!!!
 - If ratio of two elements is constant everywhere, the element balances are not independent!
 - Not common, but occurs occasionally

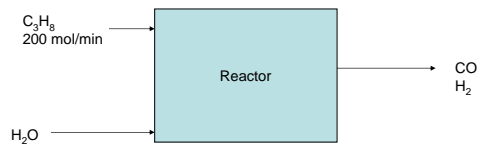


C/H ratio is same in two streams (twice)

Cautions

- If no reactions occur in the subunit, use the DOF for non-reacting systems
- If reactions occur in the block, you must use the DOF for reacting systems

Example Problem



Assignment: Work this problem in one of three ways:

1. Molecular Balances
2. Element Balances
3. Extent of Reaction

Start with DOF!