

General Balance Equation

$$\text{Accumulation} = \text{In} - \text{Out} + \text{Generation} - \text{Consumption}$$

Cross Out Terms That Are Zero

Steady State

$$\text{Accumulation} = \text{In} - \text{Out} + \text{Generation} - \text{Consumption}$$

At steady state, all time-dependent terms are zero

Mass Balance

$$\text{Accumulation} = \text{In} - \text{Out} + \text{Generation} - \text{Consumption}$$

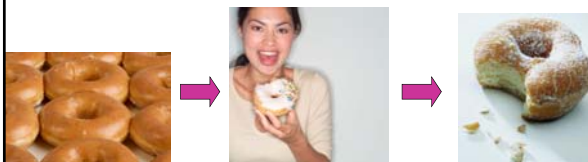
You cannot generate or destroy mass unless you have a nuclear reaction

Mole Balance

$$\text{Accumulation} = \text{In} - \text{Out} + \text{Generation} - \text{Consumption}$$

Generation and consumption relate to chemical reaction terms

Example: Donut Eatery



In

Consumption

Out

So:

$$\text{In} = \text{Out} + \text{Consumption}$$

Transient Balances

$$\text{accum} = \text{in} - \text{out} + \text{gen} - \text{cons}$$

The accumulation term always involves a derivative: $\text{accum} = \frac{d(?)}{dt}$ or $\frac{\Delta x}{\Delta t}$

What are the units of the denominator of the derivative term $\frac{d}{dt}$? **dt has units of time**

Example: total mass

$$\frac{dm}{dt} = \dot{m}_{in} - \dot{m}_{out}$$

Other relationships:

$$m = \rho V$$

$$\dot{m} = \rho v A = \rho \dot{V}$$

Separate and Integrate (Solve the ODE)

- **A. Separate** means put one variable on left side and the other variable on the right side.

• Example: $\frac{dy}{dt} = f(y) \cdot f(t)$

- Split the dy and the dt (like a quotient), and put dt on the RHS.

- Also put all terms with a y on the LHS.

$$\frac{dy}{f(y)} = f(t) \cdot dt$$

More info in Chapter 11 (11.1-11.2)

Integrate

- **B. Integrate** both sides between limits that correspond to each other.

$$\int_{y_0}^{y_f} \frac{dy}{f(y)} = \int_{t_0}^{t_f} f(t) dt$$

Boundary conditions:
 $y = y_0$ at $t = t_0$
 $y = y_f$ at $t = t_f$

• Example: $\frac{dy}{dt} = -yt^2$

• Separate: $\frac{dy}{y} = -t^2 dt$

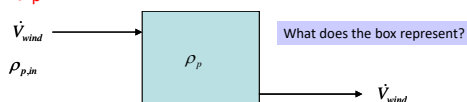
• Integrate: $\int_{y_0}^{y_f} \frac{dy}{y} = -\int_{t_0}^{t_f} t^2 dt$

• or $\ln\left(\frac{y_f}{y_0}\right) = -\frac{1}{3}(t_f^3 - t_0^3)$
 $y_f = y_0 e^{-\frac{1}{3}(t_f^3 - t_0^3)}$

Note that I used definite integrals here.
This is MUCH easier and faster.
Please learn how to do this!!!!

Example: Air Quality in Utah Valley

- Let ρ_p = concentration of pollutants (kg of pollutants/m³)
- Assume valley is a vessel
- Wind comes along
- Perfectly mixed ($\rho_p = \rho_{p,out}$)
- Find ρ_p as a function of time



Species Balance on "p"

Accumulation = In - Out + Generation - Consumption

$$\frac{dm_p}{dt} = \dot{m}_{p,in} - \dot{m}_{p,out} = \frac{\Delta m_p}{\Delta t}$$

$$m_p = \rho_p V_{\text{valley}}$$

$$\dot{m}_p = \rho_p vA = \rho_p \dot{V}$$

So the balance becomes:

$$\frac{d\rho_p V}{dt} = \rho_{p,in} \dot{V}_{wind} - \rho_p \dot{V}_{wind} = \dot{V}_w (0 - \rho_p)$$

Assume $\rho_{p,in} = 0$

$$V \frac{d\rho_p}{dt} = -\rho_p \dot{V}_w$$

Now Separate!

$$V \frac{d\rho_p}{dt} = -\rho_p \dot{V}_w$$



$$\frac{d\rho_p}{\rho_p} = -\frac{\dot{V}_w}{V} dt$$

Now Integrate

$$\int_{\rho_{p,0}}^{\rho_{p,f}} \frac{d\rho_p}{\rho_p} = -\frac{\dot{V}_w}{V} \int_0^t dt$$

$$\ln\left(\frac{\rho_{p,f}}{\rho_{p,0}}\right) = -\frac{\dot{V}_w}{V} t$$

$$\rho_{p,f} = \rho_{p,0} e^{-\frac{\dot{V}_w}{V} t}$$

Consistency of Units

- In any equation, each term must have the same units (as we mentioned before)
- Consider the species mass balance equation:

$$\frac{d(?)}{dt} = \dot{m}_{a,in} - \dot{m}_{a,out}$$

- What should be the units where the "?" occurs?

Ans: mass of component a, NOT mass of a per time

- Getting the units right will help in determining what goes inside the derivative term
 - Only possible terms inside derivative are: m, m_p, n, n_i

Integral Balances

- Commonly used on batch processes
- Balance initial and final states
- No time dependence
- No in and out streams

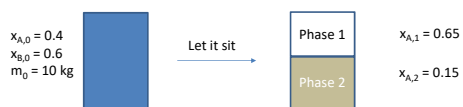
80% A	40% A
20% B	40% B
0% C	20% C



Balance on A
 $0.8 \text{ m} = 0.4 \text{ m} + \text{consumption}$
 Or
 $\text{Consumption} = 0.8 - 0.4 = 0.4 \text{ m}$

Initial input + generation = final output + consumption
 Note: Total mass is constant in a batch process

Example of Integral Balances



Find masses of phase 1 and phase 2

- Total mass balance
 $m_0 = 10 \text{ kg} = m_1 + m_2$
- Balance on species A
 $x_{A,0}m_0 = x_{A,1}m_1 + x_{A,2}m_2$
 or
 $0.4 (10 \text{ kg}) = 0.65 m_1 + 0.15 m_2$

Algebra

$$\begin{aligned}
 10 &= m_1 + m_2 \\
 4 &= 0.65 m_1 + 0.15 m_2 \\
 1.5 &= 0.15 m_1 + 0.15 m_2 \\
 2.5 &= 0.5 m_1
 \end{aligned}$$

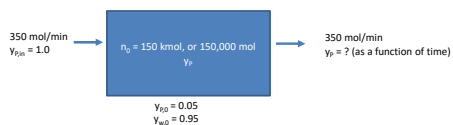
Multiply by 0.15

Now subtract to eliminate m_2

So $m_1 = 2.5/0.5 = 5 \text{ kg}$,
 and therefore $m_2 = 10 - 5 = 5 \text{ kg}$

Special Problem 4.1

Click to see problem



$$\text{Accum} = \text{in} - \text{out} + \text{gen} - \text{cons}$$