

				Comb.	Problem
	Date	Class #		Lecture	Due
Nov	11	19 √	Concepts, Candle, Fireplace, Premixed, Diffusion	1	
			Heats of Formation, Heats of Reaction, Heat Capacities,		
	13	20 🗸	Enthalpies	2	#1
	18	21 🗸	Stoichiometry, Equilibrium Constants	3	#2,#3
			Adiabatic Flame Temperature, Multi-Compo		
	20	22 🗸	Equilibrium, NASA-Lewis Code	4	#4
	<mark>27</mark>		BYU Friday, NO Class Thanksgiving		
	<mark>29</mark>		Thanksgiving		
Dec	2	25 √	Heterogeneous	5	#5
	4		NO _X Mean of coot	6	#6
	9	27	S, Turbulence, Explosions	7	#7
	11	2001	N - W	8	#8

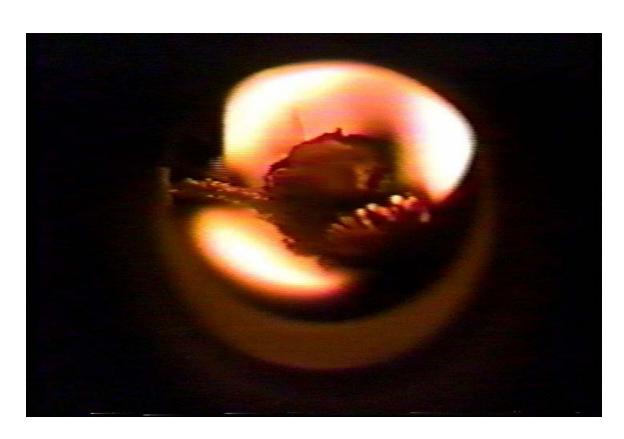
Combustion Kinetics

Combustion Class 6

- Heterogeneous kinetics
 - Chemical reaction rate
 - Mass transfer rate
- Homogeneous kinetics
 - Importance of radicals
 - Examples
 - $-NO_{x}$

Heterogeneous Kinetics

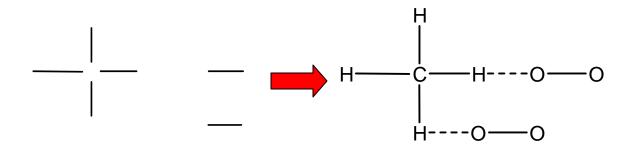
Board Discussion



Elementary Step Reactions

 How does the chemistry really happen?

$$CH_4 + 2O_2 \Rightarrow CO_2 + 2H_2O$$



??? Very unlikely!



More Realistic Chemistry

$$CH_4 + OH \cdot \Rightarrow CH_3 \cdot + H_2O$$

 $H_2O \Rightarrow OH \cdot + H \cdot$
 $CH_3 \cdot + O_2 \Rightarrow CH_3O \cdot + O \cdot$
 $CH_3O \cdot \Rightarrow CH_2O + H \cdot$
 $CH_2O + O \cdot \Rightarrow HCO \cdot + OH \cdot$
 $HCO \cdot + OH \cdot \Rightarrow CO + H_2O$

etc....



Bottom Line:

- These <u>are</u> elementary steps
 - Chemistry happens!
- Lots of radical chemistry in flames
- High temperatures necessary to maintain radical pool
- This is why flames go out when cooled!

TABLE 2. The Westbrook and Dryer Comprehensive Mechanism for Methanol Oxidation

		Rate ^a			
	Reaction	$\log A$	n	E_a	Reference ^b
.1	$CH_3OH + M \rightarrow CH_3 + OH + M$	18.5	0		This study
1.2	$CH_3OH + O_2 \rightarrow CH_2OH + HO_2$	13.6	0	50.9	Aronowitz et al. (1978)
1.3	CH ₂ OH + OH → CH ₂ OH + H ₂ O	12.6	0	2.0	This study
.4	CH ₃ OH + O → CH ₂ OH + OH	12.2	0	2.3	LeFevre et al. (1972)
1.5	CH ₂ OH + H → CH ₂ OH + H ₂	13.5	0	7.0	This study
2.6	CH ₃ OH + H → CH ₃ + H ₂ O	12.7	0	5.3	This study
1.7	CH ₃ OH + CH ₃ → CH ₂ OH + CH ₄	11.3	0	9.8	Gray and Herod (1968)
2.8	$CH_3OH + HO_2 \rightarrow CH_2OH + H_2O_2$	12.8	0	19.4	Aronowitz et al. (1978)
2.9	$CH_2OH + M \rightarrow CH_2O + H + M$	13.4	0	29.0	This study
	$CH_2OH + O_2 \rightarrow CH_2O + HO_2$	12.0	0	6.0	Aronowitz et al. (1978)
11	$CH_4 + M \rightarrow CH_3 + H + M$	17.1	0	88.4	Hartig et al. (1971)
	$CH_4 + H \rightarrow CH_3 + H_2$	14.1	0	11.9	Baldwin et al. (1970a)
113	$CH_4 + OH \rightarrow CH_3 + H_2O$	3.5	3.08	2.0	Zellner and Steinert (1976)
14	$CH_4 + O \rightarrow CH_3 + OH$	13.2	0 '	9.2	Herron (1969)
115	$CH_4 + HO_2 \rightarrow CH_3 + H_2O_2$	13.3	0	18.0	Skinner et al. (1972)
116	$CH_3 + HO_2 \rightarrow CH_3O + OH$	13.2	0		Colket (1975)
17	$CH_3 + OH \rightarrow CH_2O + H_2$	12.6	0		Fenimore (1969)
110	$CH_3 + OH \rightarrow CH_2O + H_2$	14.1	0		Peeters and Mahnen (1973
2.10	$CH_3 + O_2 \rightarrow CH_2O + O$ $CH_3 + O_2 \rightarrow CH_2O + O$	13.4	0		Brabbs and Brokaw (1975)
2.19	$CH_3 + O_2 \rightarrow CH_2O + O$ $CH_2O + CH_3 \rightarrow CH_4 + HCO$	10.0	0.5		Tunder et al.
2.20	$CH_2O + CH_3 \rightarrow CH_4 + HCO$ $CH_3 + HCO \rightarrow CH_4 + CO$	11.5	0.5		Tunder et al.
2.21	$CH_3 + HCO \rightarrow CH_4 + CO$ $CH_3 + HO_2 \rightarrow CH_4 + O_2$	12.0	0		Skinner et al. (1972)
		13.7	0		Brabbs and Brokaw (1975)
	$CH_3O + M \rightarrow CH_2O + H + M$	12.0	0		Engleman (1976)
	$CH_3O + O_2 \rightarrow CH_2O + HO_2$	16.7	0		Schecker and Jost (1969)
2.23	$CH_2O + M \rightarrow HCO + H + M$	14.7	0		Bowman (1975)
	$CH_2O + OH \rightarrow HCO + H_2O$	12.6	0		Westenberg and deHaas
	CH ₂ O + H → HCO + H ₃	12.0			(1972a)
2.28	$CH_2O + O \rightarrow HCO + OH$	13.7	0		Bowman (1975)
2.29	$CH_2O + HO_2 \rightarrow HCO + H_2O_2$	12.0	0		Lloyd (1974)
	$HCO + OH \rightarrow CO + H_2O$	14.0	0	0.0	Bowman (1970)
2.31	$HCO + M \rightarrow H + CO + M$	14.2	0	19.0	Westbrook et al. (1977)
2.32	$HCO + H \rightarrow CO + H_2$	14.3	0		Niki et al. (1969)
	$HCO + O \rightarrow CO + OH$	14.0	0	0.0	Westenberg and deHaas (1972b)
2 34	HCO + HO ₂ → CH ₂ O + O ₂	14.0	0	3.0	Baldwin and Walker (1973
	$HCO + O_2 \rightarrow CO + HO_2$	12.5	0	7.0	Westbrook et al. (1977)
	$CO + OH \rightarrow CO_2 + H$	7.1	1.3	-0.8	Baulch and Drysdale (197-
	$CO + HO_2 \rightarrow CO_2 + OH$	14.0	0		Baldwin et al. (1970b)
	$CO + DO_2 + CO_2 + M$	15.8	0		Simonaitis and Heicklen (1972)
2 30	$O CO_2 + O \rightarrow CO + O_2$	12.4	0	43.8	Gardiner et al. (1971)
	$0 \text{ H} + O_2 \rightarrow 0 + OH$	14.3	0		Baulch et al. (1973a)
	$H_2 + O_2 \rightarrow O + OH$ $H_2 + O \rightarrow H + OH$	10.3	1		Baulch et al. (1973b)
	$! H_2O + O \rightarrow OH + OH$	13.5	0		Baulch et al. (1973b)
			W	30.57	management and service of

TABLE 2. (Continued)

	Reaction	log A	n	E_a	Reference ^b
2.44	$H_2O_2 + OH \rightarrow H_2O + HO_2$	13.0	0	1.8	Baulch et al. (1973b)
2.45	$H_2O + M \rightarrow H + OH + M$	16.3	0	105.1	Baulch et al. (1973b)
2.46	$H + O_2 + M \rightarrow HO_2 + M$	15.2	0	-1.0	Baulch et al. (1973b)
2.47	$HO_2 + O \rightarrow OH + O_2$	13.7	0	1.0	Lloyd (1974)
	$HO_2 + H \rightarrow OH + OH$	14.4	0	1.9	Baulch et al. (1973b)
	$HO_2 + H \rightarrow H_2 + O_2$	13.4	0	0.7	Baulch et al. (1973b)
	$HO_2 + OH \rightarrow H_2O + O_2$	13.7	0	1.0	Lloyd (1974)
	$H_2O_2 + O_2 \rightarrow HO_2 + HO_2$	13.6	0	42.6	Lloyd (1974)
	$H_2O_2 + M \rightarrow OH + OH + M$	17.1	0	45.5	Baulch et al. (1973b)
	$H_2O_2 + H \rightarrow HO_2 + H_2$	12.2	0		Baulch et al. (1973b)
	$O + H + M \rightarrow OH + M$	16.0	0	0.0	Moretti (1965)
	$O_2 + M \rightarrow O + O + M$	15.7	0		Jenkins et al. (1967)
	$H_2 + M \rightarrow H + H + M$	14.3	0		Baulch et al. (1973b)
	$C_2H_6 \rightarrow CH_3 + CH_3$	19.4	-1		Pacey (1973)
	$C_2H_6 + CH_3 \rightarrow C_2H_5 + CH_4$	-0.3	4		Clark and Dove (1973)
	$C_2H_6 + H \rightarrow C_2H_5 + H_2$	2.7	3.5		Clark and Dove (1973)
	$C_2H_6 + OH \rightarrow C_2H_5 + H_2O$	13.8	0		Greiner (1970)
	$C_2H_6 + O \rightarrow C_2H_5 + OH$	13.4	0		Herron and Huie (1973)
	$C_2H_5 \rightarrow C_2H_4 + H$	13.6	0		Lin and Back (1966)
	$C_2H_5 + O_2 \rightarrow C_2H_4 + HO_2$	12.0	0		Cooke and Williams (1971)
	$C_2H_5 + C_2H_3 \rightarrow C_2H_4 + C_2H_4$	17.5	0		Benson and Haugen (1967)
	$C_2H_4 + O \rightarrow CH_3 + HCO$	13.0	0		David et al. (1972)
	$C_2H_4 + M \rightarrow C_2H_3 + H + M$	17.6	0		Just et al. (1977)
	$C_2H_4 + H \rightarrow C_2H_3 + H_2$	13.8	0		Benson and Haugen (1967)
	$C_2H_4 + OH \rightarrow C_2H_3 + H_2O$	14.0	0		Baldwin et al. (1966)
	$C_2H_4 + O \rightarrow CH_2O + CH_2$	13.4	0		Peeters and Mahnen (1973)
	$C_2H_4 + M \rightarrow C_2H_2 + H + M$	16.5	0	14.00	Benson and Haugen (1967)
	$C_2H_2 + M \rightarrow C_2H_2 + H + M$	14.0	0		Jachimowski (1977)
	$C_2H_2 + O_2 \rightarrow HCO + HCO$	12.6	0		Gardiner and Walker (1968
	$C_2H_2 + G_2 \rightarrow HCO + HCO$ $C_2H_2 + H \rightarrow C_2H + H_2$	14.3	0		Browne et al. (1969)
	$C_2H_2 + OH \rightarrow C_2H + H_2O$	12.8	0		Vandooren and Van Tiggele (1977)
2.75	$C_2H_2 + O \rightarrow C_2H + OH$	15.5	-0.6	17.0	Browne et al. (1969)
	$C_2H_2 + O \rightarrow CH_2 + CO$	13.8	0		Vandooren and Van Tiggele (1977)
2.77	$C_2H + O_2 \rightarrow HCO + CO$	13.0	0	7.0	Browne et al. (1969)
	$C_2H + O \rightarrow CO + CH$	13.7	0		Browne et al. (1969)
	$CH_2 + O_2 \rightarrow HCO + OH$	14.0	0		Benson and Haugen (1967)
	$CH_2 + O \rightarrow CH + OH$	11.3	0.68		Mayer et al. (1967)
	$CH_2 + H \rightarrow CH + H_2$	11.4	0.67		Mayer et al. (1967)
	$CH_2 + OH \rightarrow CH + H_2O$	11.4	0.67		Peeters and Vinckier (1975)
	$CH + O_2 \rightarrow CO + OH$	11.1	0.67		Peeters and Vinckier (1975)
	$CH + O_2 \rightarrow HCO + O$	13.0	0		Jachimowski (1977)

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^{*}References refer to sources noted in the original article.

Detailed Premixed Flame Measurements

A. Propane/Air

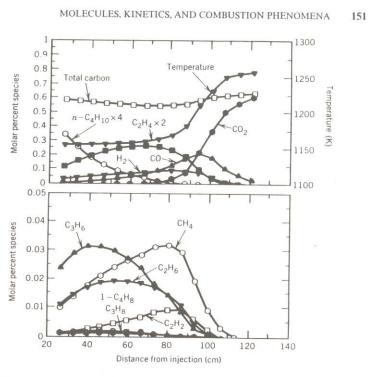


FIGURE 11. Species evolution for the reaction of *n*-butane and oxygen as a function of reaction distance. Data are from the Princeton Flow Reactor, for an initial equivalence ratio of 0.80, an initial reaction temperature of 1155 K, and atmospheric pressure. A distance of 1.0 cm corresponds to approximately 0.67 msec of reaction time. Figure from Ref. 54.

B. Butane/Air

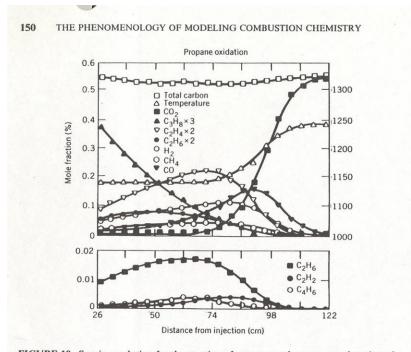


FIGURE 10. Species evolution for the reaction of propane and oxygen as a function of reaction distance. Data are from the Princeton Flow Reactor, for an initial equivalence ratio of 0.82, an initial reaction temperature of 1138 K, and atmospheric pressure. A distance of 1.0 cm corresponds to approximately 0.90 msec of reaction time. Figure from Ref. 53.

From F. L. Dryer, "The Phenomenology of Modeling Combustion Chemistry," in *Fossil Fuel Combustion:* A Source Book, edited by W. Bartok and A. F. Sarofim, John Wiley & Sons, New York (1991).

Global & Simplified Kinetic Expressions

$$C_n H_{2(n+1)} + \frac{2(n+1)}{2} O_2 \to (n+1) H_2 O + nCO$$
 (67)

$$CO + \frac{1}{2}O_2 = CO_2$$
 (68)

TABLE 7. Parameters for Two-Step Reaction Mechanism, Giving Best Agreement between Experimental and Computed Flammability Limits^a

Fuel	A	E_a	а	b
CH₄	$^{-}2.8 \times 10^{\circ}$	48.4	-0.3	1.3
CH ₄	1.5×10^{7}	30.0	-0.3	1.3
C_2H_6	1.3×10^{12}	30.0	0.1	1.65
C_3H_8	1.0×10^{12}	30.0	0.1	1.65
C_4H_{10}	8.8×10^{11}	30.0	0.15	1.6
C ₅ H ₁₂	7.8×10^{11}	30.0	0.25	1.5
C ₆ H ₁₄	7.0×10^{11}	30.0	0.25	1.5
C ₇ H ₁₆	6.3×10^{11}	30.0	0.25	1.5
C ₈ H ₁₈	5.7×10^{11}	30.0	0.25	1.5
C ₈ H ₁₈	9.6×10^{12}	40.0	0.25	1.5
C9H20	5.2×10^{11}	30.0	0.25	1.5
$C_{10}H_{22}$	4.7×10^{11}	30.0	0.25	1.5
CH ₃ OH	3.7×10^{12}	30.0	0.25	1.5
C ₂ H ₅ OH	1.8×10^{12}	30.0	0.15	1.6
C ₆ H ₆	2.4×10^{11}	30.0	-0.1	1.85
C_7H_8	1.9×10^{11}	30.0	-0.1	1.85

From Ref. 139. Reprinted with permission from Gordon and Breach Science Publishers S. A. "Same units as in Table 6.

TABLE 8. Summary of the Modified Four-Step, Reversible Mechanism for Laminar Flames of Propane and Air

$$\begin{array}{c} 2C_{3}H_{8} \rightarrow 3C_{2}H_{4} + 2H_{2} \\ C_{2}H_{4} + O_{2} \rightarrow 2H_{2} + 2CO \\ 2CO + O_{2} \rightarrow 2CO_{2} \\ 2H_{2} + O_{2} \rightarrow 2H_{2}O \\ 3C_{2}H_{4} + 2H_{2} \rightarrow 2C_{3}H_{8} \\ 2H_{2} + 2CO \rightarrow C_{2}H_{4} + O_{2} \\ 2CO_{2} \rightarrow 2CO + O_{2} \\ 2H_{2}O \rightarrow 2H_{2} + O_{2} \end{array}$$

With rate expressions:

$$R_1 = f_1(P)2.089 \times 10^{17} \exp(-49,600/RT) [C_3H_8]^{0.50} [O_2]^{1.07} [C_2H_4]^{0.40}$$

$$R_2 = f_2(P)2 \times 10^{13} \exp(-50,000/RT) [C_2H_4]^{0.90} [O_2]^{1.18} [C_3H_8]^{-0.37}$$

$$R_3 = S(\phi)1.5 \times 10^{13} \exp(-40,000/RT)[CO]^{1.0}[O_2]^{0.25}[H_2O]^{0.50}$$

$$R_4 = 3.311 \times 10^{13} \exp(-38,100/RT)[H_2]^{0.85}[O_2]^{1.42}[C_2H_4]^{-0.56}$$

$$R_5 = 4.920 \times 10^8 \exp(-49,600/RT) [C_3 H_8]^{0.127} [O_2]^{1.07} [C_2 H_4]^{0.40}$$

$$R_6 = 2.25 \times 10^9 \exp(-50.000/RT)[C_2 H_4]^{0.528}[O_2]^{1.18}[C_3 H_8]^{-0.37}$$

$$R_7 = 4.16 \times 10^{16} T^{-1/2} \exp(-106,950/RT) [\text{CO}_2]^{1.0} [\text{O}_2]^{-0.25} [\text{H}_2\text{O}]^{0.50}$$

$$R_8 = 6.12 \times 10^{15} T^{-1/2} \exp(-100,586/RT) [\mathrm{H_2}]^{-0.153} [\mathrm{O_2}]^{0.916} [\mathrm{C_2H_4}]^{-0.563} [\mathrm{H_2O}]^{1.0},$$

where

$$f_1(P) = 6.434P^{-0.8116}$$

$$f_2(P) = 1.115 - 1.125e^{-0.251}$$

$$S(\phi) = \min[1.0, 16.0 \exp(-2.48\phi)]$$

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From F. L. Dryer, "The Phenomenology of Modeling Combustion Chemistry," in *Fossil Fuel Combustion: A Source Book*, edited by W. Bartok and A. F. Sarofim, John Wiley & Sons, New York (1991).

NO_x (Nitrogen Oxides from Combustion)

A. Thermal NO_x

- $N_2 + O_2 \rightarrow 2NO$ (involves N, O, and OH radicals)
- · Nitrogen and oxygen only, no other major species
- Dominant source of NO_x in gaseous hydrocarbon combustion (methane, etc.)

B. Fuel NO_x

- Nitrogen in fuel → NO, NO₂ and N₂O
- Example: pyridine combustion (
 ()), coal combustion
- Dominant source of NO_x in coal combustion

C. Prompt NO_x

- CH or CH₂ + N₂ \rightarrow HCN \rightarrow NO, etc.
- Hard to quantify because radical concentrations are generally unknown
- · Not usually a dominant source of NO_x in combustion

242 CHEMISTRY OF GASEOUS POLLUTANT FORMATION AND DESTRUCTION

FUEL-NITROGEN MECHANISM

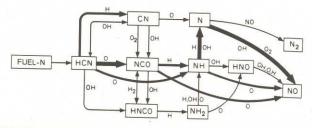


FIGURE 12. Schematic diagram of the principal reaction paths in the fuel nitrogen conversion process in flames.

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Reaction Number	Reaction	A	В	C(K)	
18	$O + N_2 \rightarrow NO + N$	1.8(11)	0	38.4(3)	
-19	$O + NO \rightarrow N + O_2$	3.8(6)	1.0	20.8(3)	
-20	$H + NO \rightarrow OH + N$	2.6(11)	0	25.4(3)	

[&]quot;From Hanson and Salimian." Units: kgmol, m', K, sec; $k = AT^{\theta} \exp(-C/T)$.

3.1. Thermal NO Formation

The three principal reactions that comprise the thermal NO formation mechanism are

$$O + N$$
, $\rightleftharpoons NO + N$ (18)

$$N + O_2 \rightleftharpoons NO + O \tag{19}$$

$$N + OH \rightleftharpoons NO + H$$
 (20)

The rate coefficients for both the forward and reverse reactions have been measured over a wide temperature range (Table 10).26

Invoking a steady-state approximation for the N-atom concentration* and assuming that reaction (9) is partially equilibrated, the NO formation rate due to the thermal mechanism may be expressed,

$$\frac{d(NO)}{dt} = 2k_{11}(O)(N_2)\frac{1 - (NO)^2/K(O_2)(N_2)}{1 + k_{-18}(NO)/[k_{19}(O_2) + k_{20}(OH)]}$$
(21)

where $K = (k_{18}/k_{-18})$ (k_{19}/k_{-19}) – equilibrium constant for the reaction $N_2 + O_2 \rightleftharpoons 2NO$. Calculation of the NO formation rate requires values of the local temperature and the local concentrations of O_2 , N_2 , O_3 and OH.

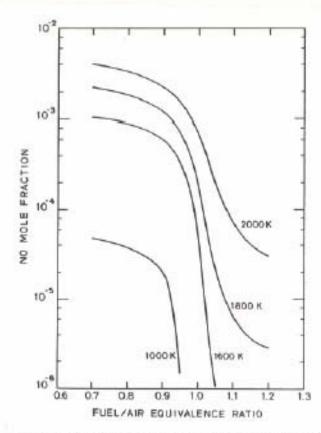


FIGURE 5. Equilibrium NO mole fractions for premixed methane-air combustion at a pressure of 1 atm.

From F. L. Dryer, "The Phenomenology of Modeling Combustion Chemistry," in Fossil Fuel Combustion: A Source Book, edited by W. Bartok and A. F. Sarofim, John Wiley & Sons, New York (1991).

FATE OF NITROGEN OXIDES IN THE ATMOSPHERE $NO + O_3 \rightarrow NO_2 + O_2$ $0_2 + hv \rightarrow 0 + 0$ Ozone Layer $NO_2 + O \rightarrow NO + O_2$ 0+02 M 03 $0 + 0_3 \rightarrow 0_2 + 0_2$ Stratosphere 25 Km ULTRAVIOLET SUNLIGHT ENERGY N_2O PRODUCT 02 $\tau \sim 100 \text{ yrs}$ Troposphere AIR(O,) ١R Radiation AIR (O2)