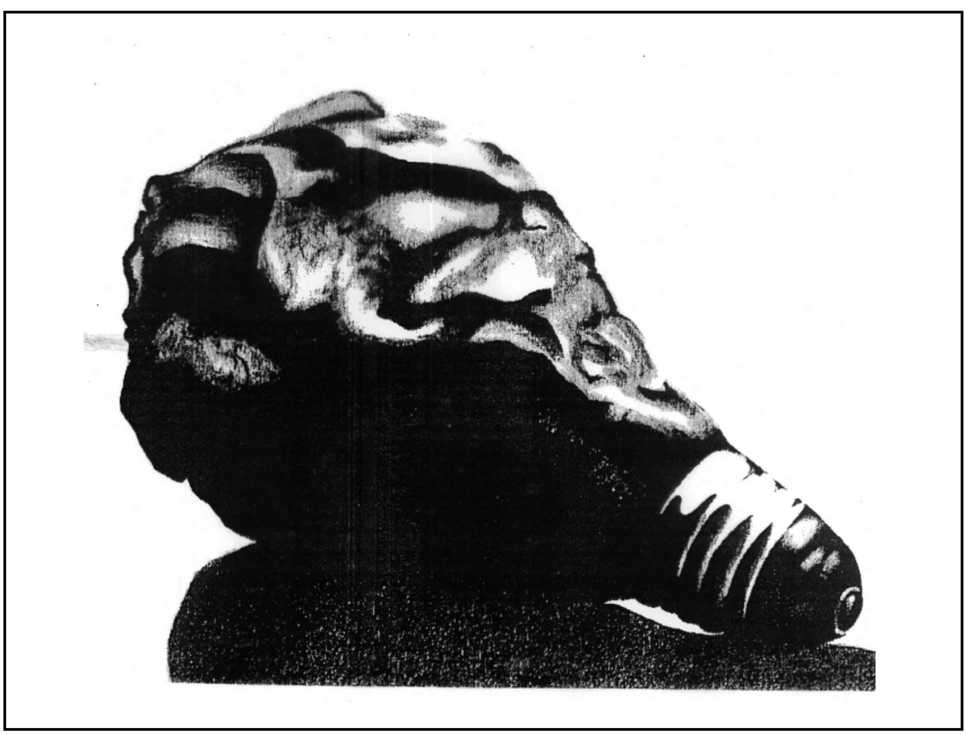
1

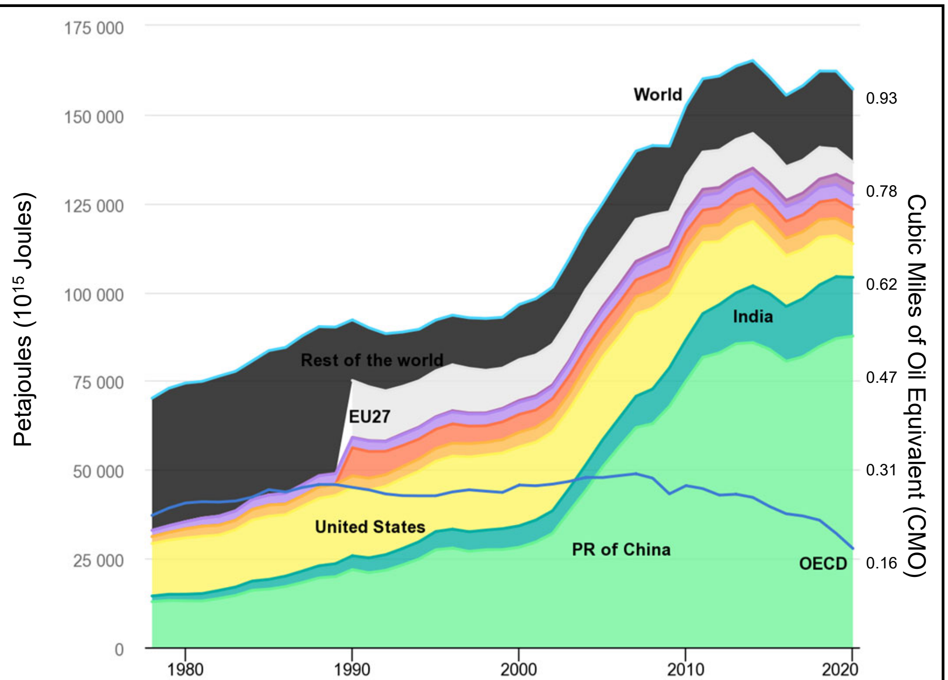


2

Business

- **Comments about book**
  - Not your normal textbook
  - Good reference material
  - Very heavy on organic chemistry
  - Do your best in the time allotted!
- **We will meet on Tuesday instead of on Monday**
  - 8:30 am
  - Conference room by Dr. Fry's office

3



https://www.iea.org/reports/coal-information-overview/consumption

4

Class 4

- Coal Formation
- Lithotypes and macerals
- Coalification diagram
- What coal am I?
  – Dmmf
- Definitions
  – Aromaticity, etc.
- Cartoon molecules

5

1. Describe the major geologic factors that affected coal formation and discuss why this information is important. Based on these factors, explain why is there no coal in California or Nevada.

6

Coalification

Origin of Coal:

1. Subaquatic water plants and organic muds
2. Open marshes with sedges and reeds
3. Forest and bush swamps with vegetation rich in wood
4. Moss bogs

Peatification	==>	Coalification
(biochemical)		(geochemical)

Peatification Needs

- Appropriate amount of water and oxygen
- Aerobic bacteria to depth of 0.5 m
- Anaerobic bacteria to depth of 10 m
- Too much oxygen ---- oxidation
- Too much bacteria ---- complete methanation
- During peatification, carbon content increases from 45-50% to 55-60%

Coalification Needs

- **Pressure affects porosity and moisture content, but not coal rank**
- ***Time alone seems to have scarcely any influence on coalification beyond the coalification stage...***
- ***Neither can the presence of overburden be regarded as the cause of coalification...***
- ***This leaves only temperature as a possible explanation of metamorphosis.***

Van Krevelyn, p. 47-48

9

From National Geographic, 2014

10

2. Describe the difference between coal lithotypes and coal macerals, and compare the major classifications of each.

11

Petrography (Coal as a Rock)

- **A. Lithotypes**
- **(Early broad classification by visual inspection performed by Stopes, 1919)**

	Vitrain	**no visible structure (glassy; "vitro")**
Bright		
	Clarain	**visible banded structure ("clare" meaning clear or bright)**
	Durain	**dull grey-black granular structure ("dur" meaning hard or tough)**
Dull		
	Fusain	**resembles charcoal, powdery or fibrous (origins from dry rot or forest fires)**

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Petrography Cont. (Coal as a Rock)

B. Macerals

(Microscopic distinction, commonly accepted in the 1930's and modified as needed since then)

Vitrinite	**The principal coal maceral and primary constituent of bright coal. Higher in oxygen and aromatic content than liptinites**
Liptinite (exinite)	**From hydrogen-rich plant remains such as resins, balsams, spores, latex, pollen, algae, cuticles, waxes, fats, and oils of vegetable origin. Higher in hydrogen and aliphatic groups than vitrinite.**
Inertinite	**From "inert," referring to less reactive than the other macerals. Thought to come from charring (prehistoric forest fires), oxidation, moldering and fungal attack. Typically high in carbon, highly aromatic, and low in hydrogen and oxygen.**

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Table 1: Maceral Nomenclature and Origins

Maceral Group	Maceral	Description	Origin
Vitrinite	Telinite	cell wall material derived from vegetable matter	trunks, branches, stems, leaves and roots
	Collinite	homogeneous structureless material filling cell cavities	humic gel precipitated from solutions of humic matter
	Vitro-detrinite	fragmental plant or humic peat particles	peat or plant particles degraded at an early stage by pressure
Exinite	Sporinite	flattened discs of original spores	spores and pollen grains
	Cutinite	outer layers of leaves or cuticles	leaves, needles, shoots and thin stems
	Resinite	secretions from plants resinated in plant metabolisms	essential oils and resins in plant tissue
	Alginite	algal remains	certain types of algae
	Lipto-detrinite	detrital remains of cutinite, resinite, alginite and sporinite	other members of the exinite group
Inertinite	Fusinite	cell wall material	charred trunks, branches and stems
	Semi-fusinite	intermediate stage between fusinite and telinite	partially charred trunks, branches and stems
	Macrinite	groundmass into which other macerals are embedded eg sporinite	variable
	Inerto-detrinite	fragmental fusinite, semifusinite, macrinite and sclerotinite	degradation of other members of the inertinite group by load pressure
	Sclero-tinite	tubular or cellular fungal hyphae	exclusively fungal remains

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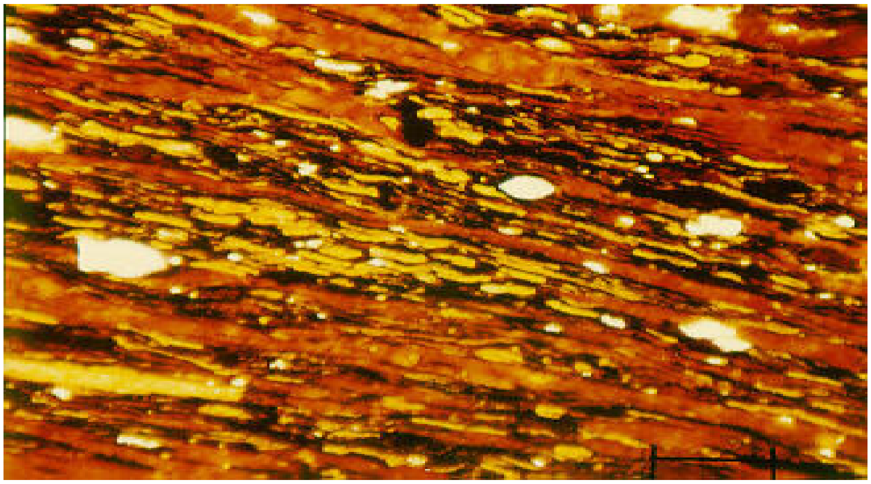
Microscopic View
(white light)



10 μm

15

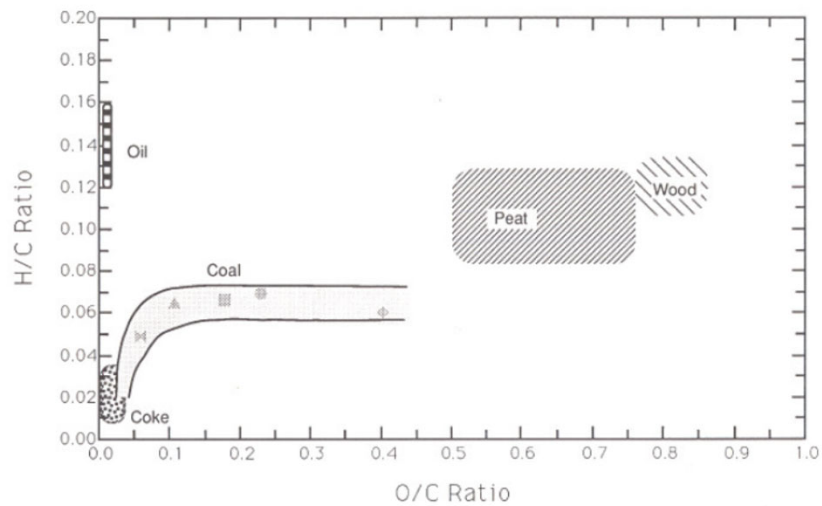
3. A common way to describe coals is based on elemental composition, such as in Figure 2.3 (Ch. 2, Fig. 3) in the text. Note that the numerical values on the axes in this figure were misprinted.

Please sketch a similar chart, showing
(a) the coals in Fig. 2.3 in a band (not each point),
(b) the region where oil (petroleum) would be on this chart,
(c) the region where peat would be, and
(d) the region where biomass/wood would be.

Cite your sources.

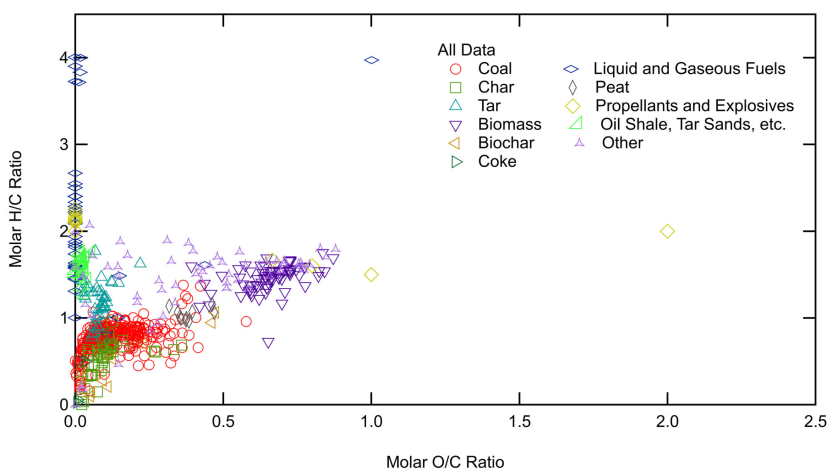
16

Fuel Compositions Relative to the Coalification Band



17

From Andrew Richards



18

SEYLER'S SCIENTIFIC CLASSIFICATION SYSTEM 21

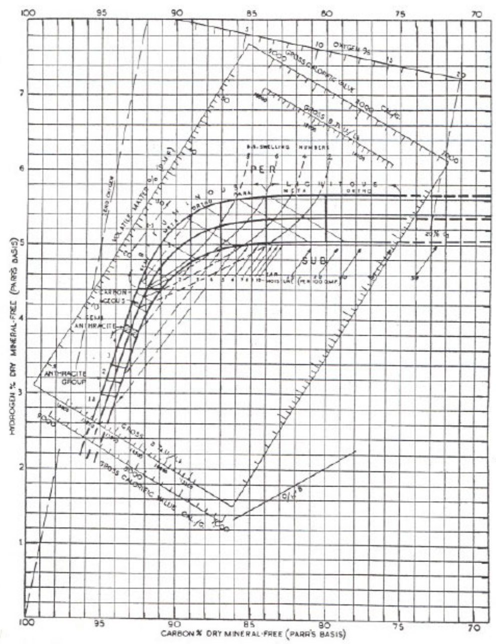


Fig. II, 5 SEYLER's coal chart.

Use of the coalification diagram for other characteristics

From van Krevelyn

19

56 Fundamentals of coal petrology

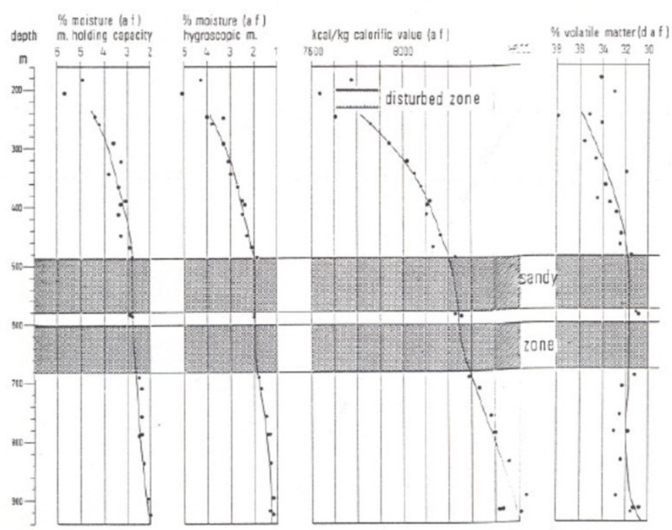
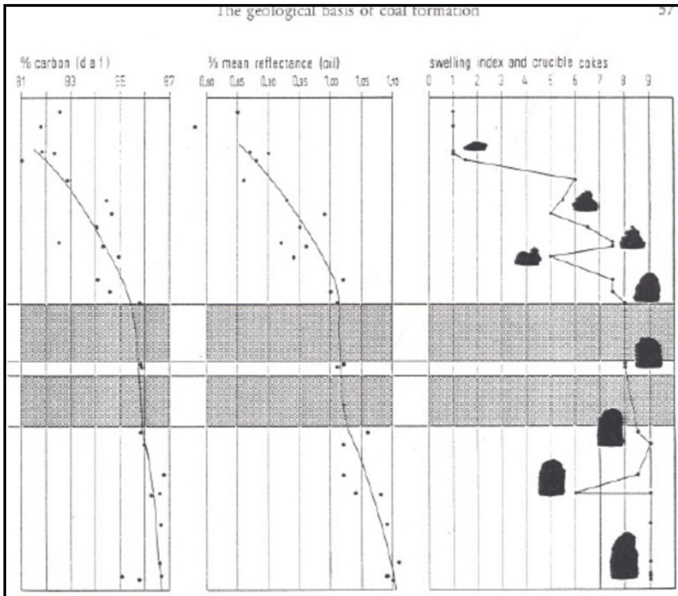


Fig. 20. Increase of coal rank with depth in the Teufelspforte borehole (Saar district) based on different rank parameters (vitrite analyses). Note the break in the trend of the coalification tracks in the sandy zone (after M. & R. TEICHMÜLLER, 1968 a).

tion temperature of *ca.* 300 °C was necessary for the anthracitization of Wealden coals at a depth of 2000–3000 m above the Bramsche Massif (STADLER & R. TEICHMÜLLER, 1971).

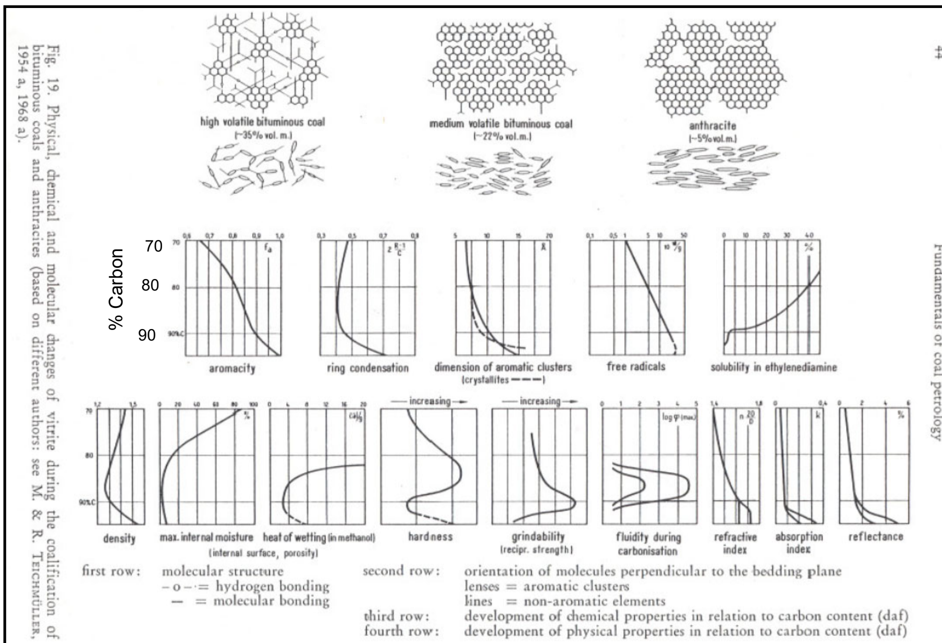
From Coal Petrology (Stach), p. 56 (1982)

20



From Coal Petrology
(Stach), p. 56 (1982)

21



From Coal Petrology
(Stach), p. 44 (1982)

22

4. Demonstrate how to convert proximate and ultimate coal analyses data to a dry, ash-free basis using the following coal data:

Moisture 6.17
Volatile Matter (moisture free) 37.87
Ash (mf) 9.90
H (mf) 4.69
C (mf) 71.12
N (mf) 1.39
S (mf) 3.80
O (mf) 9.11
Heating Value (Btu/lb, dry, ash-free) 14,102

What rank of coal is this, and which coals in Figure 2.3 are similar coals?

23

Bases for Comparison of Coals

Basis	Abbrev.	Description
As received	as rec'd	moisture + ash + organic
Moisture-free	dry	ash + organic
Dry ash-free	daf	organic
Dry mineral-matter free	dmmf	organic (corrected for loss of S, Cl, CO_2, etc., during ashing)

From Smith, L. and L. D. Smoot, PECS, **16**, 11 (1990)

24

Converting from DAF to DMMF

Parr formula (Parr, 1932):

m.m. = 1.08 ash + 0.55 S

Modified Parr formula (Given and Yarzab, 1975):

m.m. = 1.13 ash + 0.47 S_{pyr} + 0.5 Cl

25

Conversion of heating value to dmmf

The Parr formulas (Perry's ChE Handbook)

$$F' = 100 * \frac{(F - 0.15 * S)}{100 - (M + 1.08 * A + 0.55 * S)}$$

$$V' = 100 - F'$$

F = Fixed carbon (char)
V = Volatiles
Q = Heating value

$$Q' = \frac{100 * (Q - 50 * S)}{100 - (1.08 * A + 0.55 * S)}$$

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Demonstrate how to convert proximate and ultimate coal analyses data to a dry, ash-free basis using the following coal data:

- Data
  - 14,102 Btu/lb daf
  - 9.90% ash moisture free
  - 6.17% moisture as rec'd
  - 37.87% volatile matter moisture free
  - 3.80% S (moisture free)
- Find the coal rank
  - Heating value on moist mmf basis
  - Volatile matter on dmmf basis

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TABLE I *Classification of Coals by Rank*

Class	Group	Fixed carbon limits (%) (dry, mineral-matter-free basis) ⩾	Fixed carbon <	Volatile matter limits (%) (dry, mineral-matter-free basis) >	Volatile matter ⩾	Calorific value limits (Btu/lb) (moist mineral-matter-free basis) ⩾	Calorific value <	Agglomerating character
I. Anthracitic								
	1. Meta-anthracite	98	—	—	2	—	—	nonagglomerating
	2. Anthracite	92	98	2	8	—	—	
	3. Semianthracite	86	92	8	14	—	—	
II. Bituminous								
	1. Low volatile bituminous coal	78	86	14	22	—	—	commonly agglomerating
	2. Medium volatile bituminous coal	69	78	22	31	—	—	
	3. High volatile A bituminous coal	—	69	31	—	14,000	—	
	4. High volatile B bituminous coal	—	—	—	—	13,000	14,000	
	5. High volatile C bituminous coal	—	—	—	—	11,500	13,000	
						10,500	11,500	agglomerating
III. Subbituminous								
	1. Subbituminous A coal	—	—	—	—	10,500	11,500	nonagglomerating
	2. Subbituminous B coal	—	—	—	—	9,500	10,500	
	3. Subbituminous C coal	—	—	—	—	8,300	9,500	
IV. Lignitic								
	1. Lignite A	—	—	—	—	6,300	8,300	
	2. Lignite B	—	—	—	—	—	6,300	

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Definitions

- Raw Coal
- Char
- Ash
- Volatiles
- Moisture

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5. Define the following:

a. carbon aromaticity
b. hydrogen aromaticity
c. aliphatic carbon
d. aromatic clusters
e. bridges between clusters

30

Definitions

Carbon aromaticity	Carbon aromaticity is the ratio of the total number of carbon atoms present in all the aromatic rings to the total number of carbon atoms present in the molecule.
Hydrogen aromaticity	Hydrogen aromaticity is the ratio of the total number of hydrogen atoms present in all the aromatic rings to the total number of hydrogen atoms present in the molecule.
Aliphatic carbon	Carbon atoms which are not directly attached to an aromatic ring are called aliphatic carbons.
Aromatic clusters	A group of aromatic rings in which two adjacent pair of rings share at least 2 carbon atoms is known as a cluster.
Bridges between clusters	Hydroxyl, aliphatic or non-aromatic groups which connects two different aromatic clusters within a molecule is known as bridge between clusters.

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Definitions

- Aromaticity
  - Carbon
  - Hydrogen
- Aliphatic material
- Aromatic cluster
- Ether, carbonyl

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Proposed coal molecules

Criteria often used

- Elemental composition
- Aromatic and aliphatic C
- Molecular weight of aromatic clusters
- Functional groups attached to clusters
- Molecular weight of bridges
- Reaction behavior during devolatilization

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Cartoon coal molecules

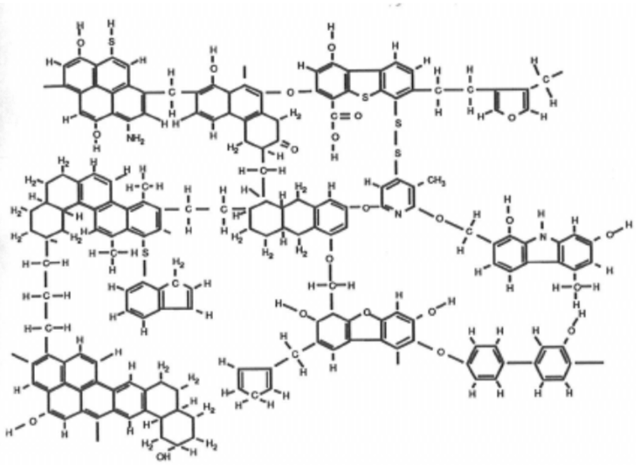

Figure 11. The Wiser (1975) model of a high-volatile bituminous coal.

34

Solomon coal model

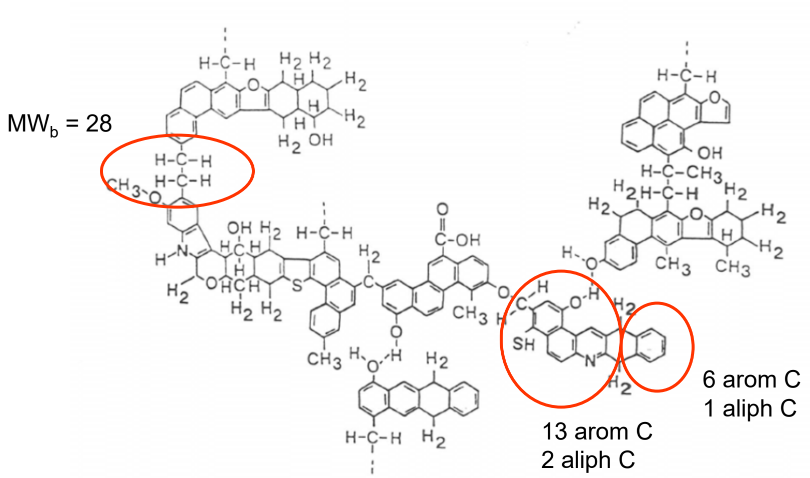

Figure 12. The Solomon (1981) model of a Pittsburgh high-volatile bituminous coal.

35

6. For Solomon's proposed coal molecule, please find the following:
a. elemental composition (wt% C, H, O, N, S)
b. carbon aromaticity
c. average number of aromatic carbons per cluster

36

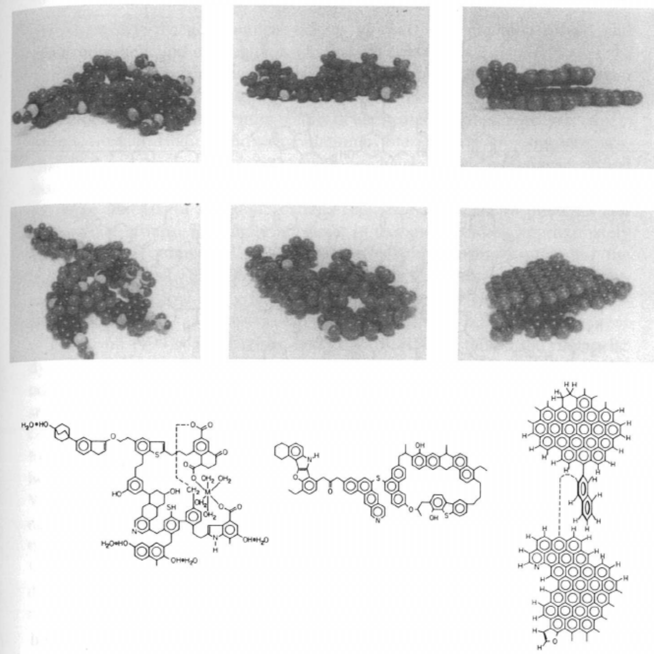

Figure 13. Spiro and Kosky (1982) models for a low-, intermediate-, and high-rank coal.

37

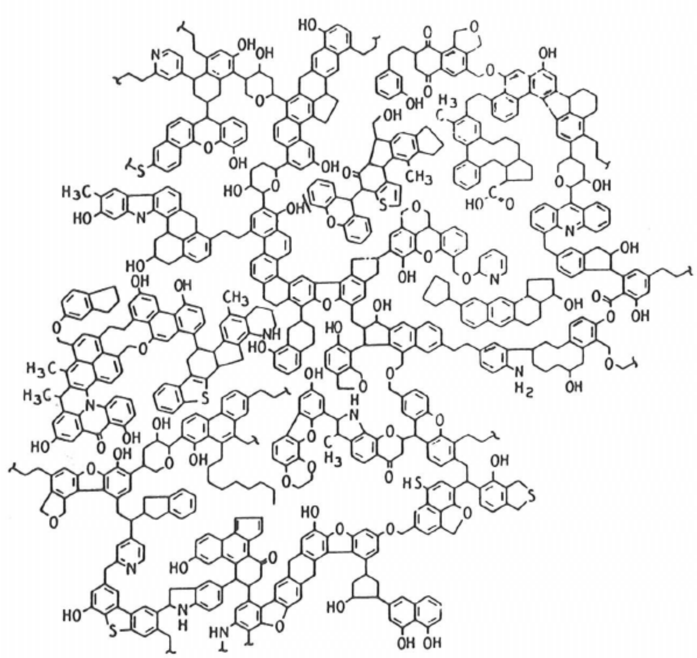

Figure 14. The Shinn (1984) model of a bituminous coal structure.

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Cautions about proposed coal molecules

- A significant part of the proposed coal molecule is the … (the idea of an infinite network)
- Coal is heterogeneous, and these molecules represent average characteristics
- No particular model is totally accepted
- The models help formulate ideas about how the coal comes apart, and help to rationalize activation energies for reaction rates

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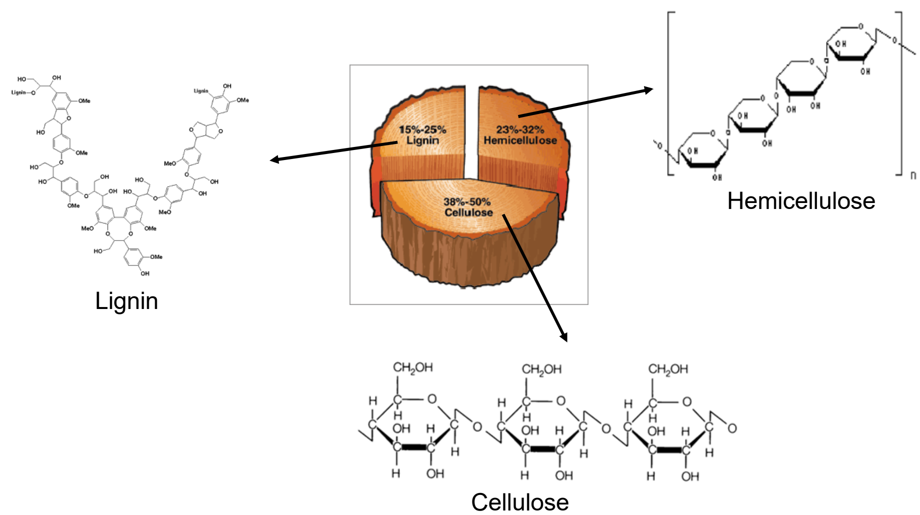
7. Biomass is composed of cellulose, hemicellulose, and lignin. Please describe these three molecules, and contrast them with coal molecules. (Hint: search for these structures on the internet)

40

Composition of Biomass



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Lignin is branched with aromatics

Hemicellulose is branched

Cellulose is a straight chain

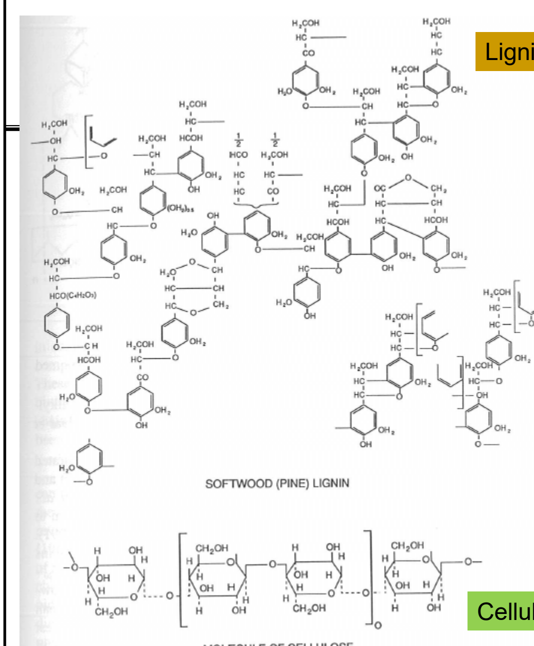
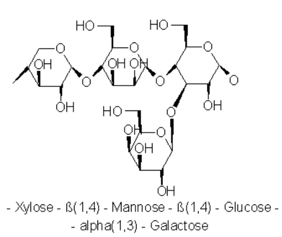


Figure 6. Some precursors of vitrinite: lignin and cellulose (Flaig, 1968; Given, 1984b).



Hemicellulose

By BerserkerBen - Own work, Public Domain, https://commons.wikimedia.org/w/index.php?curid=19378315

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Composition of Leaves

Plant Species	Pectin	Arabanan	Galactan	Xylan	Mannan	Glucan	Cellulose	Hexosan	Pentosan	Hemicellulose	Klason lignin	KL ash	KL silicates	KL protein	Phenols	Structural Lignin	C+H+L
Saw palmetto	0.7	4.3	0.9	12.5	0.7	12.9	11	1.9	16.8	18.7	35.79	3.02	4.83	1.19	4.82	29.77	59.47
Dwarf palmetto	2	3	1.5	13.6	0	29.7	28	1.5	16.5	18	22.27	0.7	1.13	4.06	7.94	17.09	63.09
Swamp bay	1.8	1.5	1.5	7.5	0	21	18.3	1.5	9	10.5	34.94	0	0	2.05	5.28	32.89	61.69
yaupon	1.9	1.5	2.5	2.6	0.5	12	11.8	3.2	4.1	7.3	35.19	0.24	0.38	9.63	6.6	25.18	44.28
inkberry	2.6	2.3	1.9	1.2	0	16.4	11.1	1.9	3.5	5.4	25.94	0	0	0.97	9	24.96	41.46
wax myrtle	2.7	1.1	1.8	7.6	0	18.7	17.6	1.8	8.7	10.5	34.11	0.16	0.25	5.78	2.39	28.09	56.19
live oak	1.7	1.9	1.9	7	0	21.4	19.2	1.9	8.9	10.9	27.51	0	0	3.76	5.82	23.74	53.84
fetterbush	1.8	1.9	1.5	3.5	0	19.8	19.8	1.5	5.4	6.9	33.29	0.21	0.33	2.69	3.45	30.27	56.97
water oak	2.9	2.7	2.3	0	0.6	18.2	15.7	3	2.7	5.8	33.27	2.7	4.31	3.64	13.49	25.32	46.82
longleaf pine	2	2	2.5	3	5.6	22.8	19	10	5.1	15	27.5	0.39	0.62	3.34	3.09	23.54	57.54
wiregrass	0	3.2	0.9	22	0	34.8	34.8	0	25.2	22.8	18.7	1.5	0	0	2.8	18.7	76.3
little bluestem	0.5	3.2	1.3	17	0	32	31.3	1.3	20.2	21.5	21.2	1.7	0.03	0	3.1	21.2	74

Matt et al., *Energy & Fuels* (2020)

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Composition of Leaves

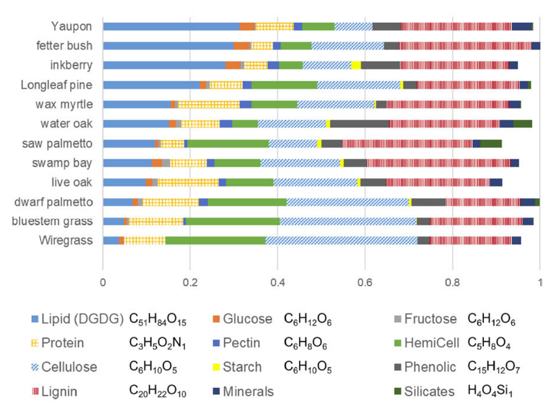

Figure 7. Leaf components with species arranged in the order of increasing lipid content with empirical formulas of modeling compounds.

Matt et al., *Energy & Fuels* (2020)

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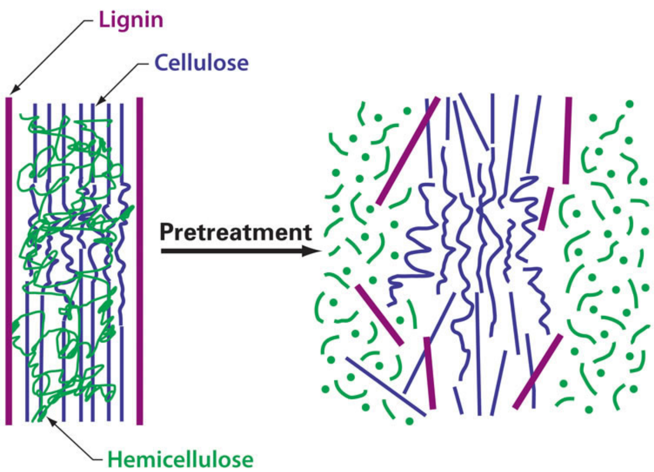
Pretreatment Prior to Enzymatic Breakdown for Biofuels



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