

## ASSIGNMENT #14

**7.40** The average grain diameter for a brass material was measured as a function of time at 650°C, which is shown in the following table at two different times:

<i>Time (min)</i>	<i>Grain Diameter (mm)</i>
30	$3.9 \times 10^{-2}$
90	$6.6 \times 10^{-2}$

- (a) What was the original grain diameter?  
(b) What grain diameter would you predict after 150 min at 650°C?

**7.43** A non-cold-worked brass specimen of average grain size 0.008 mm has a yield strength of 160 MPa (23,500 psi). Estimate the yield strength of this alloy after it has been heated to 600°C for 1000 s, if it is known that the value of  $k_y$  is 12.0 MPa-mm<sup>1/2</sup> (1740 psi-mm<sup>1/2</sup>).

**7.D4** It is necessary to select a metal alloy for an application that requires a yield strength of at least 345 MPa (50,000 psi) while maintaining a minimum ductility (%EL) of 20%. If the metal may be cold worked, decide which of the following are candidates: copper, brass, or a 1040 steel. Why?

**7.D5** A cylindrical rod of 1040 steel originally 15.2 mm (0.60 in.) in diameter is to be cold worked by drawing; the circular cross section will be maintained during deformation. A cold-worked tensile strength in excess of 840 MPa (122,000 psi) and a ductility of at least 12%EL are desired. Furthermore, the final diameter must be 10 mm (0.40 in.). Explain how this may be accomplished.