

# Chemical Engineering 612

## *Reactor Design and Analysis*

### Lecture 6

### Criticality Theory



# Spiritual Thought

## D&C 101: 16

Therefore, let your hearts be comforted concerning Zion; for all flesh is in mine hands; be still and know that I am God.



# Bare Slab Reactor Solution

$$\frac{d^2\phi}{dx^2} = -B^2\phi \quad \text{reactor equation}$$

$$\phi\left(\frac{\tilde{a}}{2}\right) = \phi\left(-\frac{\tilde{a}}{2}\right) = \phi'(0) = 0 \quad \text{boundary conditions}$$

$$\phi(x) = A \cos(Bx) + C \sin(Bx) \quad \text{general solution}$$

$$C = 0 \quad \text{from symmetry or by substitution}$$

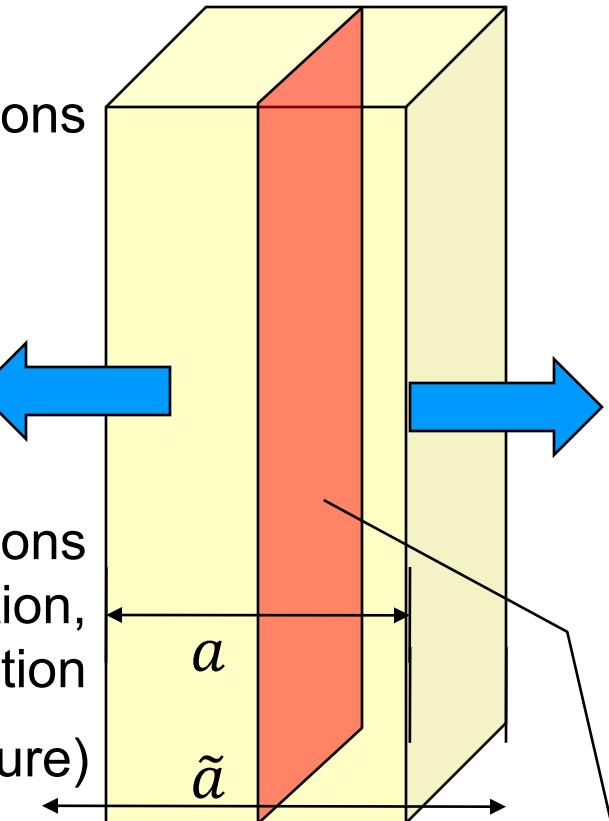
$$\phi(x) = A \cos(Bx)$$

$$\phi(\tilde{a}/2) = 0 \quad \text{Eigenvalues from boundary conditions}$$

$$\Rightarrow B_n = \frac{n\pi}{\tilde{a}} \quad - \text{all } n \text{ important in transient solution,}$$

only  $n=1$  important for steady solution

$$B_1^2 = -\frac{1}{\phi} \frac{d^2\phi}{dx^2} \quad B_1^2 \text{ is buckling (prop. to flux curvature)}$$



The constant A is as yet undetermined and relates to the power. There are different solutions to this problem for every power level.

Infinite plane indicates no net flux from sides

# Bare Slab Reactor Power

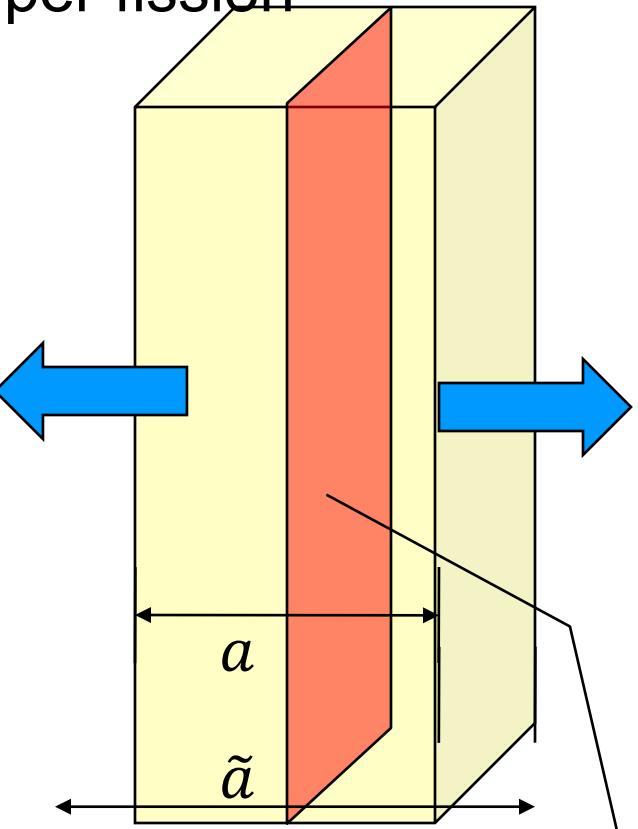
$$P = E_R \Sigma_f \int_{-a/2}^{a/2} \phi(x) dx$$

$$P = \frac{2A\tilde{a}E_R\Sigma_f}{\pi} \sin\left(\frac{\pi a}{2\tilde{a}}\right)$$

$$\phi(x) = \frac{\pi P}{2\tilde{a}E_R\Sigma_f \sin\left(\frac{\pi a}{2\tilde{a}}\right)} \cos\left(\frac{\pi x}{\tilde{a}}\right)$$

Power Scales with flux !

$E_R$  is the recoverable energy per fission



Infinite plane indicates no net flux from sides

# Spherical Reactor

$$\frac{1}{r^2} \frac{d}{dr} \left( r^2 \frac{d\phi}{dr} \right) = -B^2 \phi \quad \text{reactor transport equation}$$

$$\phi(\tilde{R}) = \phi'(0) = 0 \quad \text{boundary conditions}$$

$$\phi(r) = A \frac{\sin(Br)}{r} + C \frac{\cos(Br)}{r} \quad \text{general solution}$$

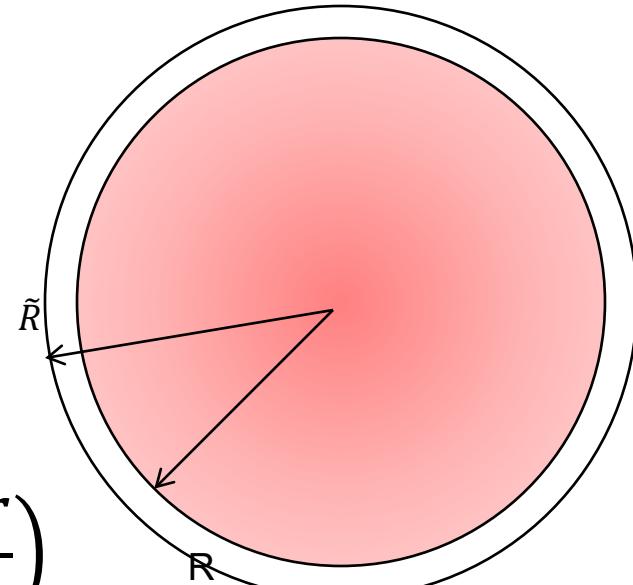
$$C = 0 \quad \text{from symmetry or by substitution}$$

$$\phi(r) = A \frac{\sin(Br)}{r} \quad \text{specific solution}$$

$$B_n = \frac{n\pi}{\tilde{R}} \quad \text{Eigen values}$$

$$B_1^2 = \left( \frac{\pi}{\tilde{R}} \right)^2 \quad \text{buckling}$$

$$\phi(r) = A \frac{\sin \left( \frac{\pi r}{\tilde{R}} \right)}{r}$$



# Spherical Reactor Power

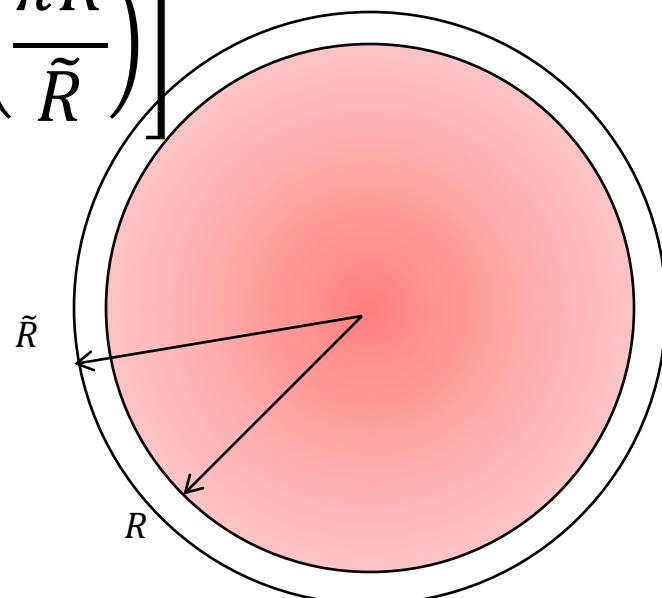
Integrate over 2 symmetric dimensions –  
transform volume integral to radial integral

$$P = E_R \Sigma_f \iiint \phi(r) dV = 4\pi E_R \Sigma_f \int_0^R r^2 \phi(r) dr$$

$$P = 4\pi E_R \Sigma_f A \frac{\tilde{R}}{\pi} \left[ \frac{\tilde{R}}{\pi} \sin\left(\frac{\pi R}{\tilde{R}}\right) - R \cos\left(\frac{\pi R}{\tilde{R}}\right) \right]$$

again, power is proportional to  
flux and highest at center

$$\phi(r) = \frac{P \sin\left(\frac{\pi r}{\tilde{R}}\right)}{4 E_R \Sigma_f R^2 r}$$



# Infinite Cylindrical Reactor

$$\frac{1}{r} \frac{d}{dr} \left( r \frac{d\phi}{dr} \right) = -B^2 \phi = \frac{d^2 \phi}{dr^2} + \frac{1}{r} \frac{d\phi}{dr}$$

reactor transport equation

$$\phi(\tilde{R}) = \phi'(0) = 0; |\phi(r)| < \infty$$

boundary conditions

$$\frac{d^2 \phi}{dr^2} + \frac{1}{r} \frac{d\phi}{dr} + \left( B^2 - \frac{m^2}{r^2} \right) \phi = 0$$

zero-order ( $m=0$ ) Bessel equation

$$\phi(r) = AJ_0(Br) + CY_0(Br)$$

general solution involves Bessel functions of first and second kind

$$\phi(r) = AJ_0(Br)$$

flux is finite

$$B_n = \frac{x_n}{\tilde{R}}$$

$$B_1^2 = \left( \frac{x_1}{\tilde{R}} \right)^2 = \left( \frac{2.405}{\tilde{R}} \right)^2$$

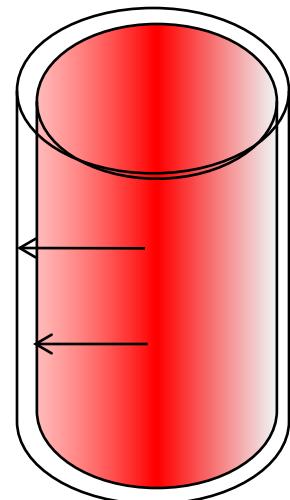
$$\phi(r) = AJ_0 \left( \frac{2.405 r}{\tilde{R}} \right)$$

roots of Bessel functions -  
 $\phi$  is zero at boundary  $\tilde{R}$

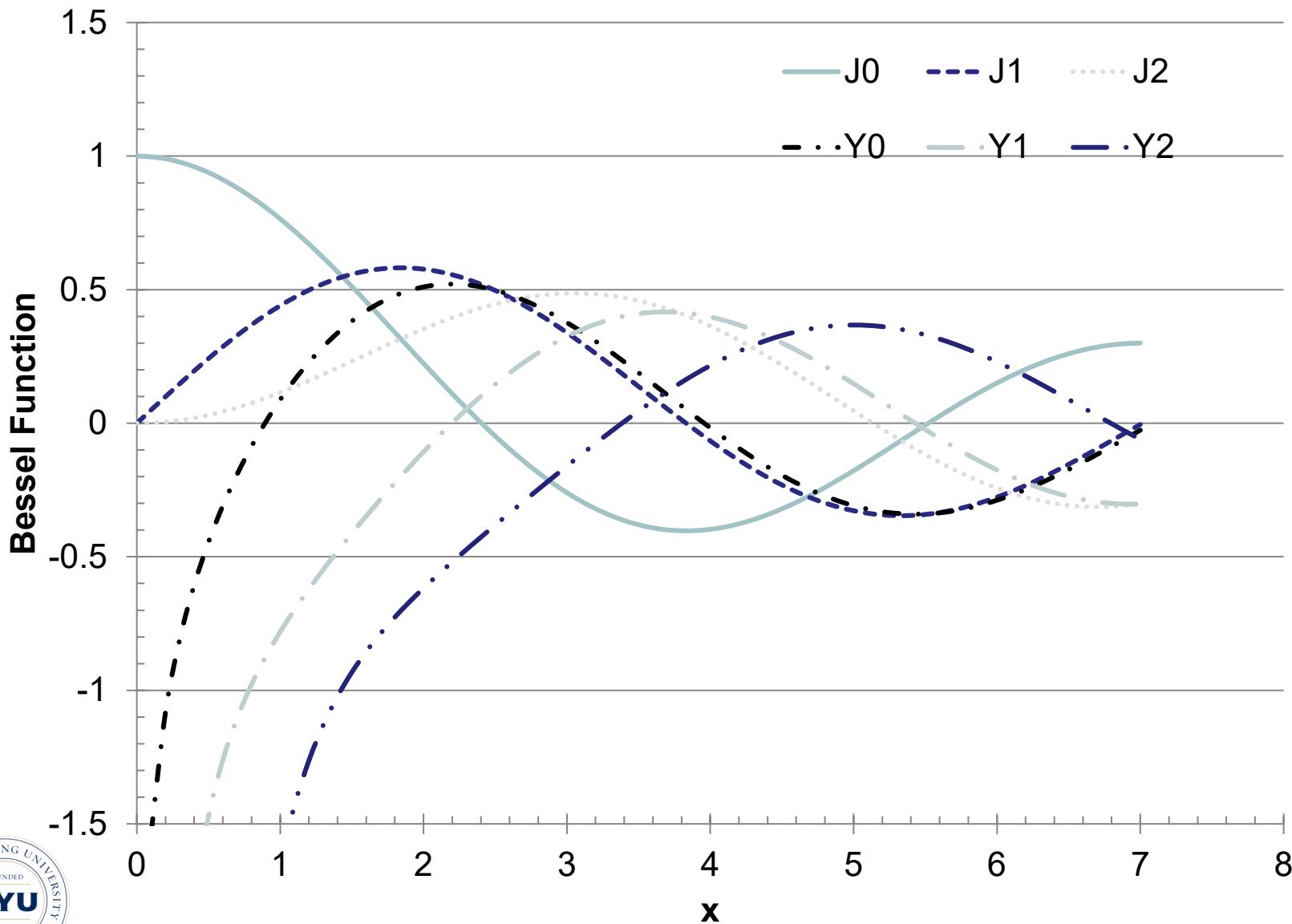
first root

solution (power production determines A)

$\tilde{R}$   
 $R$



# Bessel Functions



# Infinite Cylindrical Reactor Power

$$P = E_R \Sigma_f \iiint \phi(r) dV = 2\pi E_R \Sigma_f \int_0^R r \phi(r) dr$$

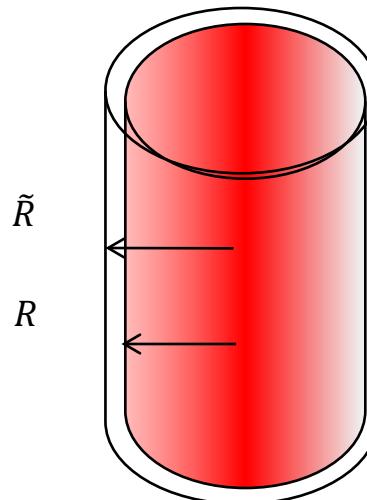
transform volume integral to radial integral – becomes power per unit length

$$P = 2\pi E_R \Sigma_f \int_0^R r J_0 \left( \frac{2.405r}{R} \right) dr$$

$$\int_0^R x' J_0(x') dx' = x J_1(x)$$

$$P = \frac{2\pi E_R \Sigma_f R^2 A J_1(2.405)}{2.405}$$

$$\phi(r) = \frac{0.738P}{E_R \Sigma_f R^2} J_0 \left( \frac{2.405r}{R} \right)$$



again, power is proportional to power and highest at center

# Finite Cylindrical Reactor

$$\frac{1}{r} \frac{\partial}{\partial r} \left( \frac{\partial \phi}{\partial r} \right) + \frac{\partial^2 \phi}{\partial z^2} = -B^2 \phi \quad \text{reactor transport equation}$$

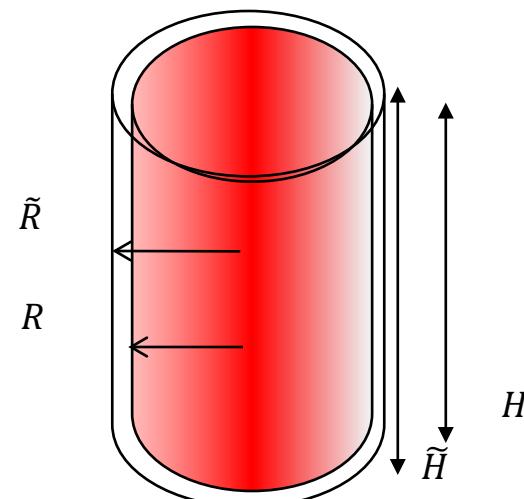
$$\phi \left( \tilde{R}, z \right) = \phi'(0, z) = \phi \left( r, \frac{\tilde{H}}{2} \right) = \phi \left( r, -\frac{\tilde{H}}{2} \right) = 0 \quad \text{boundary conditions}$$

$$\phi(r, z) = R(r)Z(z) \quad \text{separation of variables}$$

$$\frac{1}{r} \frac{\partial}{\partial r} \left( \frac{\partial \phi}{\partial r} \right) + \frac{\partial^2 \phi}{\partial z^2} = \frac{Z}{r} \frac{\partial}{\partial r} \left( \frac{\partial R}{\partial r} \right) + R \frac{\partial^2 Z}{\partial z^2} = -B^2 R(r)Z(z)$$

$$\frac{1}{R} \frac{\partial}{\partial r} \left( \frac{\partial R}{\partial r} \right) + \frac{1}{Z} \frac{\partial^2 Z}{\partial z^2} = -B^2$$

since  $R$  and  $Z$  vary independently, both portions of the equation must equal (generally different) constants, designated as  $B_R$  and  $B_Z$ , respectively



# Finite Cylinder Solution

$$\frac{1}{r} \frac{\partial}{\partial r} \left( r \frac{\partial R}{\partial r} \right) = -B_R^2 R$$

a problem we already solved, w/ same bcs

$$\Rightarrow R(r) = A J_0 \left( \frac{2.405}{\tilde{R}} r \right)$$

$$\frac{\partial^2 Z}{\partial z^2} = -B_Z^2 Z$$

again a problem we already solved, w/ same bcs

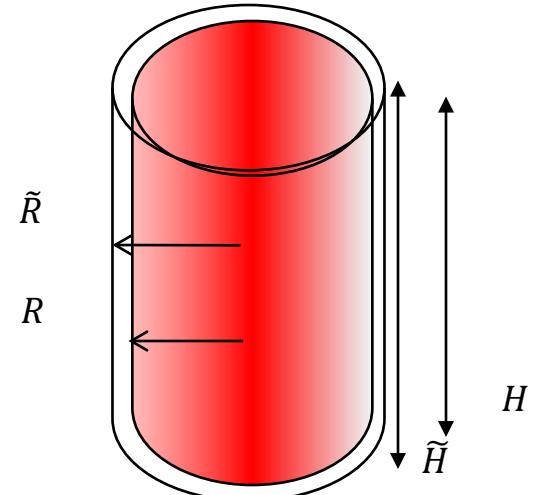
$$\Rightarrow Z(z) = A \cos \frac{\pi z}{\tilde{H}}$$

$$\phi(r, z) = A J_0 \left( \frac{2.405}{\tilde{R}} r \right) \cos \frac{\pi z}{\tilde{H}}$$

$$B^2 = B_R^2 + B_H^2$$

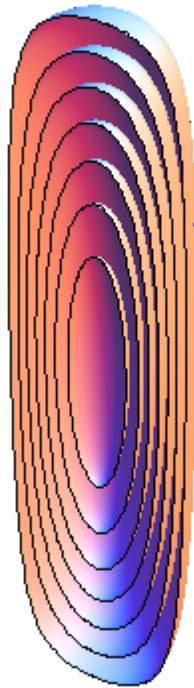
solution is the product of the infinite cylinder and infinite slab solutions

Buckling is higher than for either the infinite plane or the infinite cylinder.  
Buckling generally increases with increasing leakage, and there are more surfaces to leak here than either of the infinite cases.

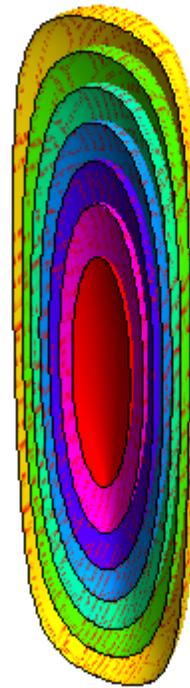


# Neutron Flux Contours

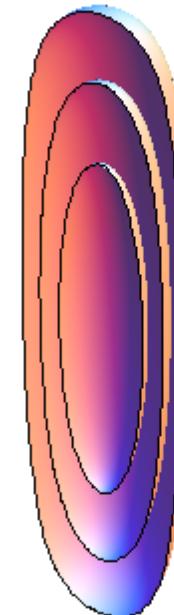
Neutron flux in finite cylindrical reactor



3D contours of  
neutron flux at  
high power



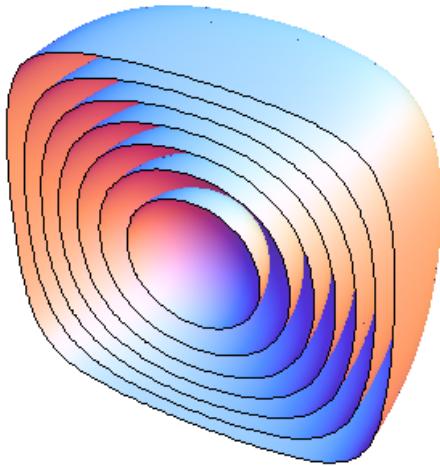
3D contours w/  
color scaled to  
magnitude –  
intermediate  
power



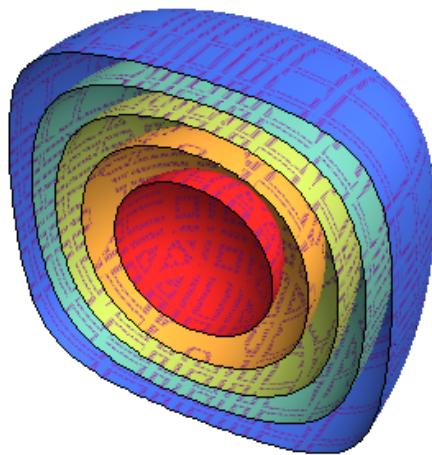
3D contours of  
neutron flux at  
low power

# Neutron Flux Contours

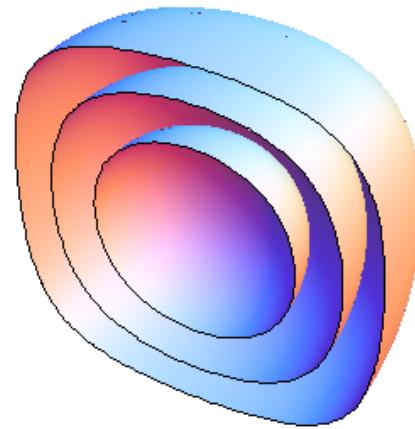
Neutron flux in finite parallelepiped (cubical) reactor



3D contours of  
neutron flux at  
high power



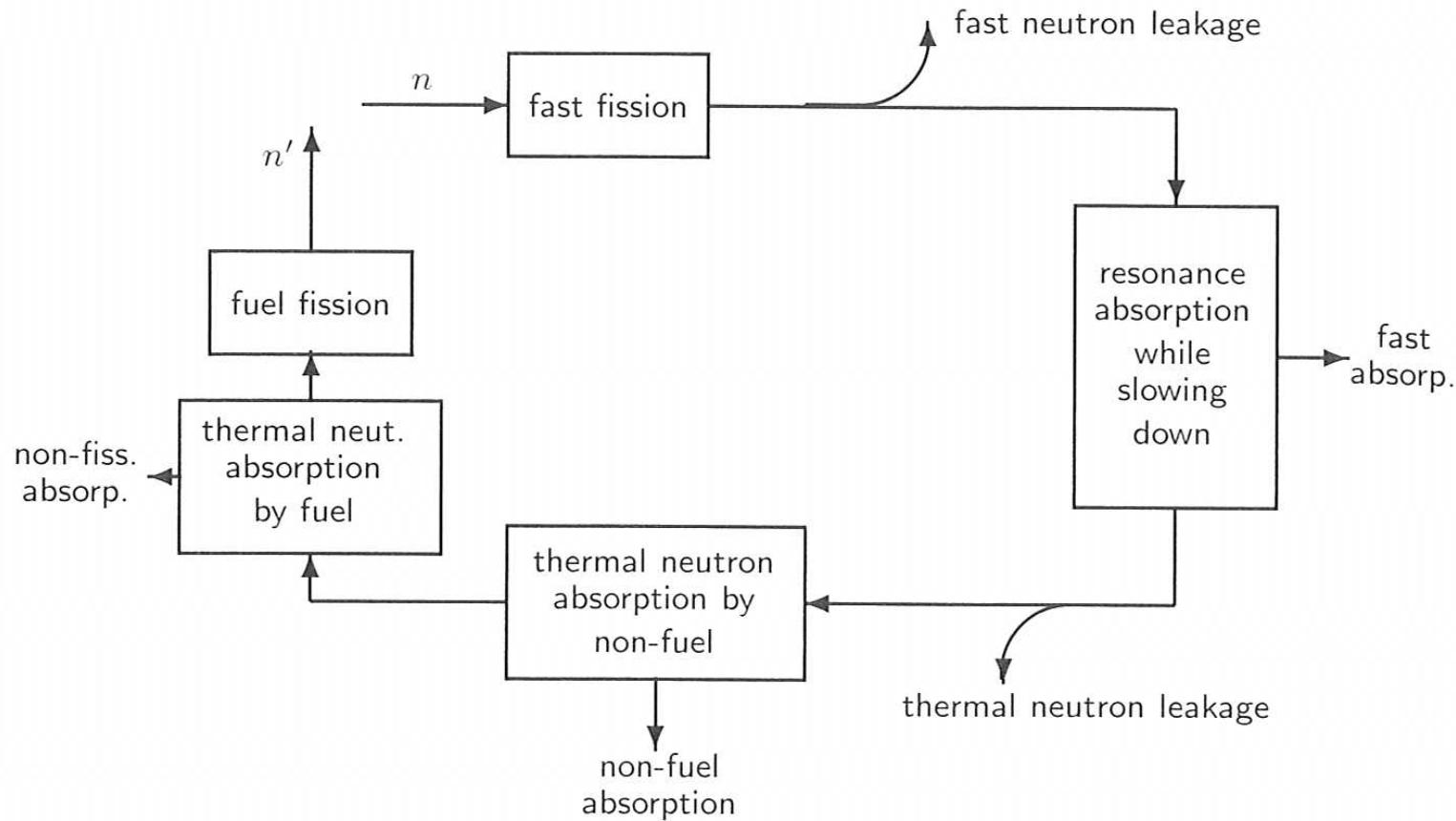
3D contours w  
color scaled to  
magnitude –  
intermediate  
power



3D contours of  
neutron flux at  
low power

# Fast Neutron Life Cycle

- What happens to fast neutrons?



# Multiplication Factor

$$k_{eff} \equiv \frac{\text{neutrons at point in cycle}}{\text{neutrons at same point in previous generation}}$$

$$k_{eff} = \frac{n'}{n}$$

$$k_{eff} = \epsilon p \eta f P_{NL}^f P_{NL}^{th}$$

$$k_{\infty} = \epsilon p \eta f$$



# Reactor Considerations

- Increase Power?

$$k_{eff} > 1$$

- Decrease Power?

$$k_{eff} < 1$$

- Most Reactors have  $K_{eff} > 1$ , but cancel excess out with absorptive “poisons”, which are removed with time.
- Reactors designed to not reach prompt supercriticality
- If  $k_{eff}$  increases, “feedback” effects resist increase
- What if we want to change amount of fuel or moderator?
  - Impacts various “six factor” parameters
  - Changes  $k_{eff}$



# One-Group Six Factor Formula

$$n' \equiv n\epsilon p\eta f P_{NL}^f P_{NL}^{th}$$

$n'$  next generation neutrons

$n$  neutrons produced per thermal fission

$\epsilon$  ratio of total neutrons to thermal neutrons (1.0-1.08)

$p$  resonance escape probability (0.8-0.9)

$f$  thermal utilization =  $\frac{\Sigma_a^F \phi^F V^F}{\Sigma_a^F \phi^F V^F + \Sigma_a^{NF} \phi^{NF} V^{NF}}$  (0-1)

$\eta$  fission factor =  $\nu \frac{\Sigma_f^F}{\Sigma_a^F}$  (2.0-2.2)

$P_{NL}^f$  non-leakage of fast neutrons =  $\exp(-B_c^2 \tau)$  (near 1)

$P_{NL}^{th}$  non-leakage of thermal neutrons =  $\frac{1}{1+L^2 B_c^2}$  (near 1)



# Bare Reactor Summary

| geometry      | Buckling ( $B^2$ )   | Flux   | A                          | $\Omega = \frac{\phi_{\max}}{\phi_{av}}$ |
|---------------|--|--|----------------------------|--|
| plate - 1D    | $\left(\frac{\pi}{a}\right)^2$   | $A \cos \frac{\pi x}{a}$   | $1.57P/aE_R\Sigma_f$       | 1.57                                     |
| plate - 3D    | $\left(\frac{\pi}{a}\right)^2 + \left(\frac{\pi}{b}\right)^2 + \left(\frac{\pi}{c}\right)^2$ | $A \cos \frac{\pi x}{a} \cos \frac{\pi y}{b} \cos \frac{\pi z}{c}$ | $3.85P/\sqrt{E_R\Sigma_f}$ | 3.88                                     |
| cylinder - 1D | $\left(\frac{2.405}{R}\right)^2$   | $A J_0\left(\frac{2.405}{R}\right)$                                | $0.738P/R^2E_R\Sigma_f$    | 2.32                                     |
| cylinder - 3D | $\left(\frac{2.405}{R}\right)^2 + \left(\frac{\pi}{H}\right)^2$                              | $A J_0\left(\frac{2.405}{R}\right) \cos \frac{\pi z}{H}$           | $3.63P/VE_R\Sigma_f$       | 3.64                                     |
| sphere        | $\left(\frac{\pi}{R}\right)^2$   | $\frac{A}{r} \sin \frac{\pi r}{R}$                                 | $P/4R^2E_R\Sigma_f$        | 3.29                                     |



# Critical Buckling

$$k = \frac{\nu \Sigma_f}{\Sigma_a + DB^2}$$

$$\Rightarrow B^2 = \frac{\nu \Sigma_f - \Sigma_a}{D}$$

$$B_c^2 = \frac{\nu \Sigma_f - \Sigma_a}{D}$$

$$B_l^2 = \frac{k_\infty - 1}{L^2}$$

$$\frac{\nu \Sigma_f - \Sigma_a}{D} = \frac{k_\infty - 1}{L^2}$$

value of  $k$  for critical reactor

value of  $B$  when  $k = 1$

critical material buckling

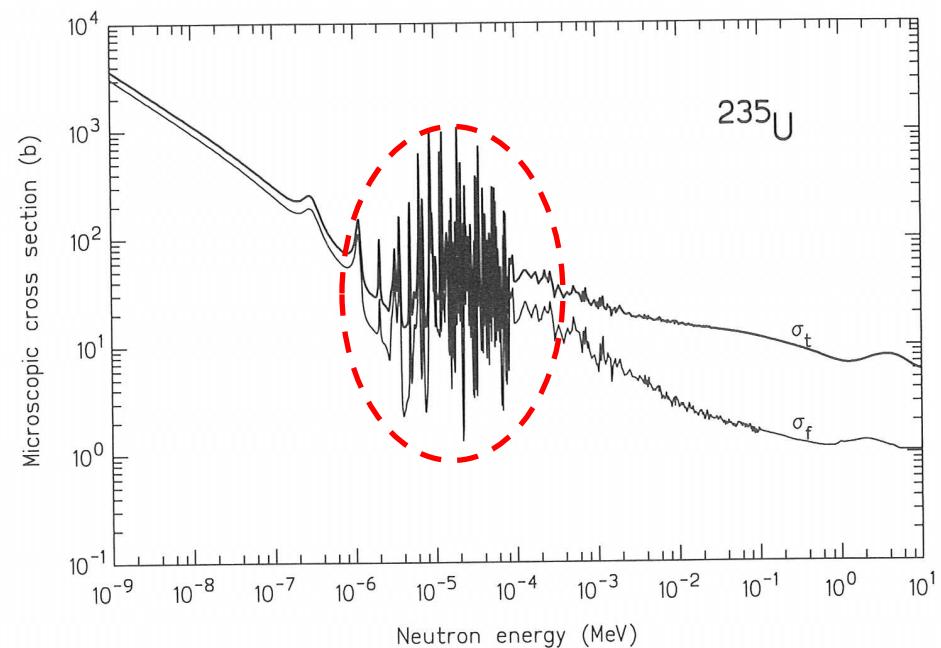
geometric buckling

geometric and material buckling must be equal for a critical reactor



# Resonance Escape Probability

- Probability of neutron slowing down without being absorbed
- $p = \frac{\text{thermalized neutrons}}{\text{neutrons that slow}}$
- $p < 1$
- Highly dependent on resonance region
- $p = \prod_i p_i = e^{\left( -\frac{N_F V_F}{\xi \sum_{sM} V_M} \sum_i \int \frac{\sigma_a(E)}{1 + \sigma_a(E)/\sigma_o} \frac{dE}{E} \right)}$
- $\approx e^{\left( -\frac{N_F V_F}{\xi \sum_{sM} V_M} I_{eff} \right)}$



$$\xi = \Delta u = 1 - \frac{(A-1)^2}{2A} \ln \frac{A+1}{A-1} = 1 + \frac{\alpha}{1-\alpha} \ln \alpha \cong \frac{2}{A + \frac{2}{3}}$$

  $^{235}\text{UO}_2 \rightarrow I_{eff} = 4.45 + 26.6 \sqrt{4/\rho_D}$